

State of Wisconsin \ DEPARTMENT OF NATURAL RESOURCES

Tommy G. Thompson, Governor
George E. Meyer, Secretary
Gloria L. McCutcheon, Regional Director

Southeast Region Annex
4041 North Richards Street
PO Box 12436
Milwaukee, Wisconsin 53212-0436
Telephone 414-229-0800
FAX 414-229-0810

March 10, 2000

Mr. Dan Sukow
Andis Company
P.O. Box 5005
Racine, WI 53408

Subject: Groundwater Use Restriction and Deed Notice

Dear Mr. Sukow:

We have completed our review of the draft groundwater use restriction and deed notice for the Andis Company site located at 1718 Layard Avenue, Racine, Wisconsin, FID #: 252066650. The draft groundwater use restriction and deed notice, dated December 3, 1999, was prepared on your behalf by Miller Environmental Technologies. Our comments will be divided into three sections: (1) the Andis Company draft groundwater use restriction, (2) the Andis Company draft deed notice, and (3) the Angel Lithographics draft groundwater use restriction.

Andis Company Draft Groundwater Use Restriction

- The groundwater use restriction could also refer to the monitoring wells numbers and dates of sampling (as shown on Figure 1) in addition to the current language.
- For recording purposes, only Figure 1 needs to be attached to the restriction.
- The last sentence in the second paragraph should be revised to read: "The locations of the monitoring wells are depicted on Figure 1 which is attached and hereby made part of this restriction."
- Add "Wis. Adm. Code" after each reference to an administrative rule, i.e., ch. NR 140, Wis. Adm. Code.
- In the fourth paragraph insert "contamination" after 'remediate groundwater. . .'
- You should include the following language after the paragraph beginning "Anyone who proposes to construct. . .", unless no construction is ever expected to take place at the property: "If construction is proposed on this property that will require dewatering, or if groundwater is to be otherwise extracted from this property, while this groundwater use restriction is in effect, the groundwater shall be sampled and analyzed for contaminants that were previously detected on the property and any extracted groundwater shall be managed in compliance with applicable statutes and rules."
- Insert the following sentence after the last paragraph: "By signing this document, _____ asserts that he/she is duly authorized to sign this document on behalf of Andis Company."
- Change the year in both signature and notary blocks.

- After the notary block, add the following statement: “This document was drafted by Miller Environmental Technologies based on comments from the Wisconsin Department of Natural Resources.”

Andis Company Draft Deed Notice

- Is Matt Andis the owner of the property or is he an officer of the corporation that owns Andis Company? Include language to use in case Matt Andis is an officer, etc.
- In the third paragraph, after the sixth sentence and before the sentence beginning with “Attachment I”, insert the following language: “If this contaminated soil is excavated in the future, it may be considered solid waste and will need to be disposed in accordance with applicable statutes and rules.”
- For recording purposes do not include the cover page to exhibits identified as “Attachment I.”
- Change the year to “20__” instead of “19__.”
- After the notary block, add the following statement: “This document was drafted by Miller Environmental Technologies based on comments from the Wisconsin Department of Natural Resources.”

Angel Lithographics Draft Groundwater Use Restriction

- The property owner should be advised to complete the information in the Name and Return Address area as well as the Parcel Identification Number before recording.
- In the second paragraph revise the last sentence to read: “The location of the contamination is depicted on Figure 1 which is hereby attached and made a part of this restriction.”
- For recording purposes only Figure 1 needs to be attached to the restriction.
- Add “Wis. Adm. Code” after each reference to an administrative rule, i.e., ch. NR 140, Wis. Adm. Code.
- In the fourth paragraph insert “contamination” after ‘remediate groundwater. . .’
- You should include the following language after the paragraph beginning “Anyone who proposes to construct. . .”, unless no construction is ever expected to take place at the property: “If construction is proposed on this property that will require dewatering, or if groundwater is to be otherwise extracted from this property, while this groundwater use restriction is in effect, the groundwater shall be sampled and analyzed for contaminants that were previously detected on the property and any extracted groundwater shall be managed in compliance with applicable statutes and rules.”
- Insert the following sentence after the last paragraph: “By signing this document, _____ asserts that he/she is duly authorized to sign this document on behalf of Angel Lithographics.”
- After the notary block, add the following statement: “This document was drafted by Miller Environmental Technologies based on comments from the Wisconsin Department of Natural Resources.”

After these revisions have been made the draft groundwater use restrictions and draft deed notice can be signed and recorded. Please forward a copy of the filed notice and restrictions for our files. Within 60 days all remaining groundwater monitoring wells at the site that are not being used for monitoring should be abandoned in accordance with ch. NR 141, Wis. Adm. Code. The

completed abandonment forms must be submitted to the Department in order for the case to be tracked as closed on the state computer tracking system. If you decide to keep any of the remaining wells for future sampling, they should be maintained and sampled, at a minimum, annually.

The Department appreciates the actions you have taken to restore the environment at this site. If you have any questions about this letter, please contact me at the letterhead address or at (414)229-0849.

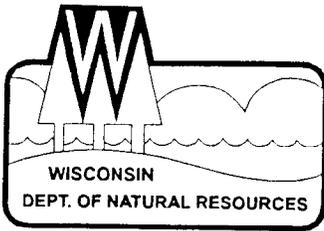
Sincerely,

A handwritten signature in black ink, appearing to read "Scott J. Ferguson", with a long horizontal flourish extending to the right.

Scott J. Ferguson, Hydrogeologist
Remediation & Redevelopment Program

Sjf/3-10-00/andiscompany.gwuse&deed.let.doc

Xc: Jay Diebold – MET
SER File



State of Wisconsin \ DEPARTMENT OF NATURAL RESOURCES

Tommy G. Thompson, Governor
George E. Meyer, Secretary
Gloria L. McCutcheon, Regional Director

Southeast Region Annex
4041 North Richards Street
PO Box 12436
Milwaukee, Wisconsin 53212-0436
Telephone 414-229-0800
FAX 414-229-0810

September 9, 1999

Mr. Dan Sukow, V.P. of Engineering
Andis Company
1800 Renaissance Blvd.
P.O. Box 085005
Racine, WI 53408-5005

Subject: Andis Company site, 1718 Layard Ave., Racine, WI 53404
FID #: 252066650

Dear Mr. Sukow:

I have reviewed the February 12, 1999 report titled "Fate and Transport Model Results and Closure Request" which was prepared on your behalf by Miller Environmental Technologies. The SER Closure Committee and I agree with the closure document and conditions as outlined in the report, pending our review of the soil deed notification and groundwater use deed restriction.

Should you have any questions, please feel free to contact me at (414) 229-0849. Thank you.

Sincerely,

Scott J. Ferguson, Hydrogeologist
Remediation & Redevelopment Program

Sj/9-9-99/andislet.deed.doc

Xc: Jay Diebold - MET
SER File

WARRANTY DEED

Document Number

This Deed, made between Andis Company

Grantor, and Sweetwind, LLC

Grantee.

Grantor, for a valuable consideration, conveys to Grantee the following described real estate in Racine County, State of Wisconsin (The "Property"):

Recording Area

Name and Return Address
HOSTAK, HENZL & BICHLER, S.C.
PO Box 516
Racine, WI 53401-0516

18788001

Parcel Identification Number (PIN)

This IS NOT homestead property.

(is) (is not)

That part of the Northwest 1/4 of section 5, Township 3 North, Range 23 East, described as follows: Commence at the intersection of the centerline of vacated Forest Street with the centerline of vacated Romaine Avenue; run thence West 150.00 feet on the centerline of vacated Romaine Avenue to the point of beginning of this description; run thence Southerly 424.97 feet to the North line of Layard Avenue; thence West 448.80 feet on the North line of Layard Avenue to the centerline of vacated Carlisle Avenue; thence North 424.95 feet on the centerline of vacated Carlisle Avenue to the centerline of vacated Romaine Avenue; thence East 447.49 feet on the centerline of vacated Romaine Avenue to the point of beginning. Said land being in the City of Racine, Racine County, Wisconsin.

For informational purposes only:
Address: 1718 Layard Avenue
Tax Key No. 18788001

Together with all appurtenant rights, title and interests.

Grantor warrants that the title to the Property is good, indefeasible in fee simple and free and clear of encumbrances except municipal and zoning ordinances and agreements entered under them, recorded easements for the distribution of utility and municipal services, recorded building and use restrictions, Deed Notice recorded in the office of the Register of Deeds for Racine County, Wisconsin on April 26, 2000 in Volume 3024 of Records, page 522 as Document No. 1725365, Groundwater Use Restriction recorded in the office of the Register of Deeds for Racine County, Wisconsin on April 26, 2000 in Volume 3024 of Records, page 526, as Document No. 1725366 and covenants and general taxes for 2000.

Dated this 16th day of June, 2000

ANDIS COMPANY

By: Matthew L. Andis, President

By: Matthew K. Andis, Secretary

AUTHENTICATION

Signature(s) of Matthew L. Andis and Matthew K. Andis

authenticated this 16th day of June, 2000

Robert R. Henzl

TITLE: MEMBER STATE BAR OF WISCONSIN

(If not authorized by § 706.06, Wis. Stats.)

THIS INSTRUMENT WAS DRAFTED BY

Cheryl A. Hagen

(Signatures may be authenticated or acknowledged. Both are not necessary.)

ACKNOWLEDGMENT

STATE OF WISCONSIN

) ss.

County.)

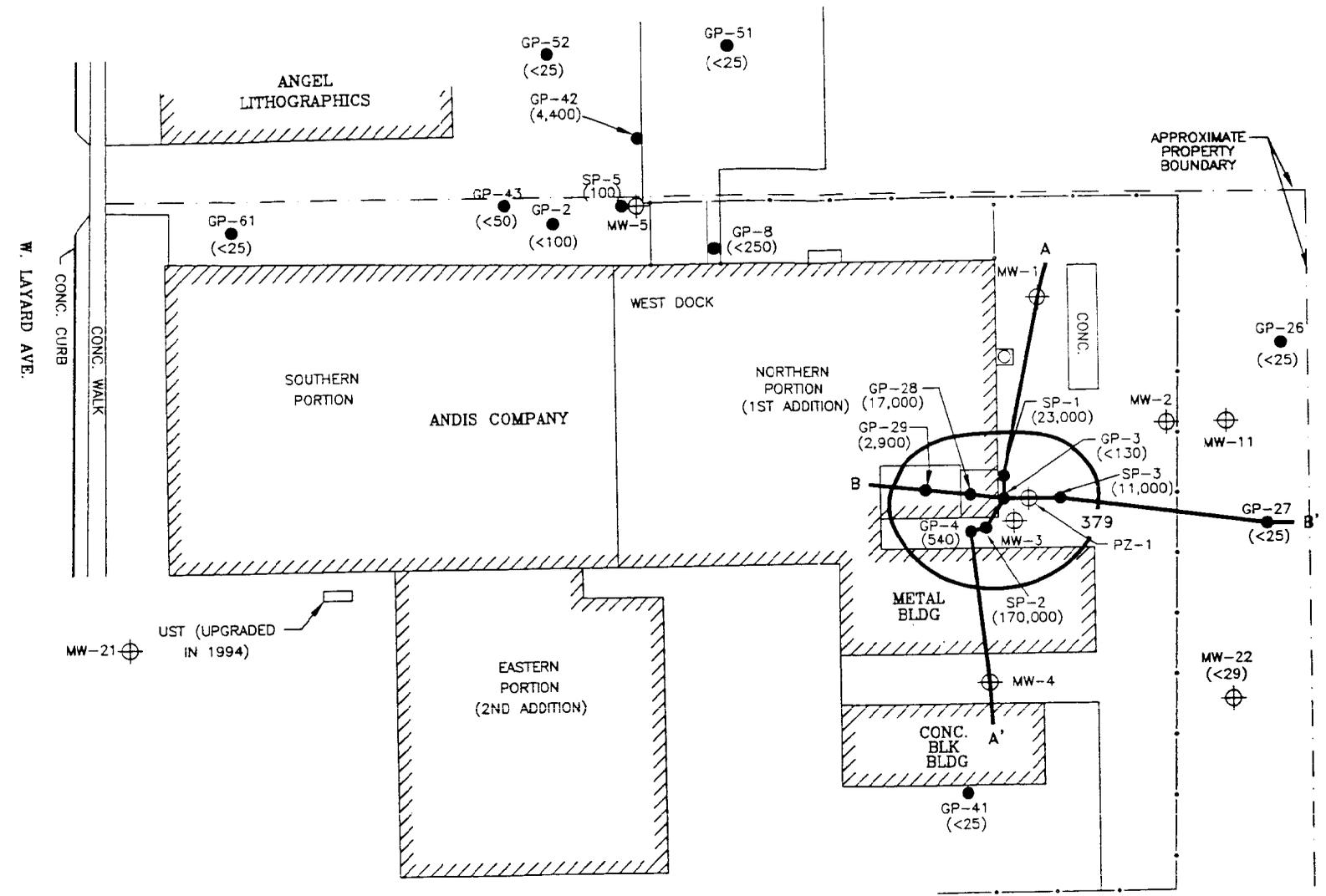
Personally came before me this day of the above named

to me known to be the person(s) who executed the foregoing instrument and acknowledge the same.

Notary Public, State of Wisconsin

My Commission is permanent. (If not, state expiration date:)

*Names of persons signing in any capacity should be typed or printed below their signatures



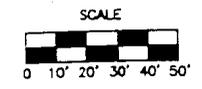
LEGEND

- ⊕ MONITORING WELL
- GEOPROBE
- () TCE CONCENTRATION IN ppb
- 379 ISOCONCENTRATION CONTOUR
- TCE: TRICHLOROETHENE
- VOCs: VOLATILE ORGANIC COMPOUNDS

NOTES: THE SITE SPECIFIC RCL FOR TCE HAS BEEN DETERMINED TO BE 379 ppb.
 GEOPROBE LOCATIONS THAT WERE NOT ANALYZED FOR VOCs ARE NOT SHOWN ON FIGURE.

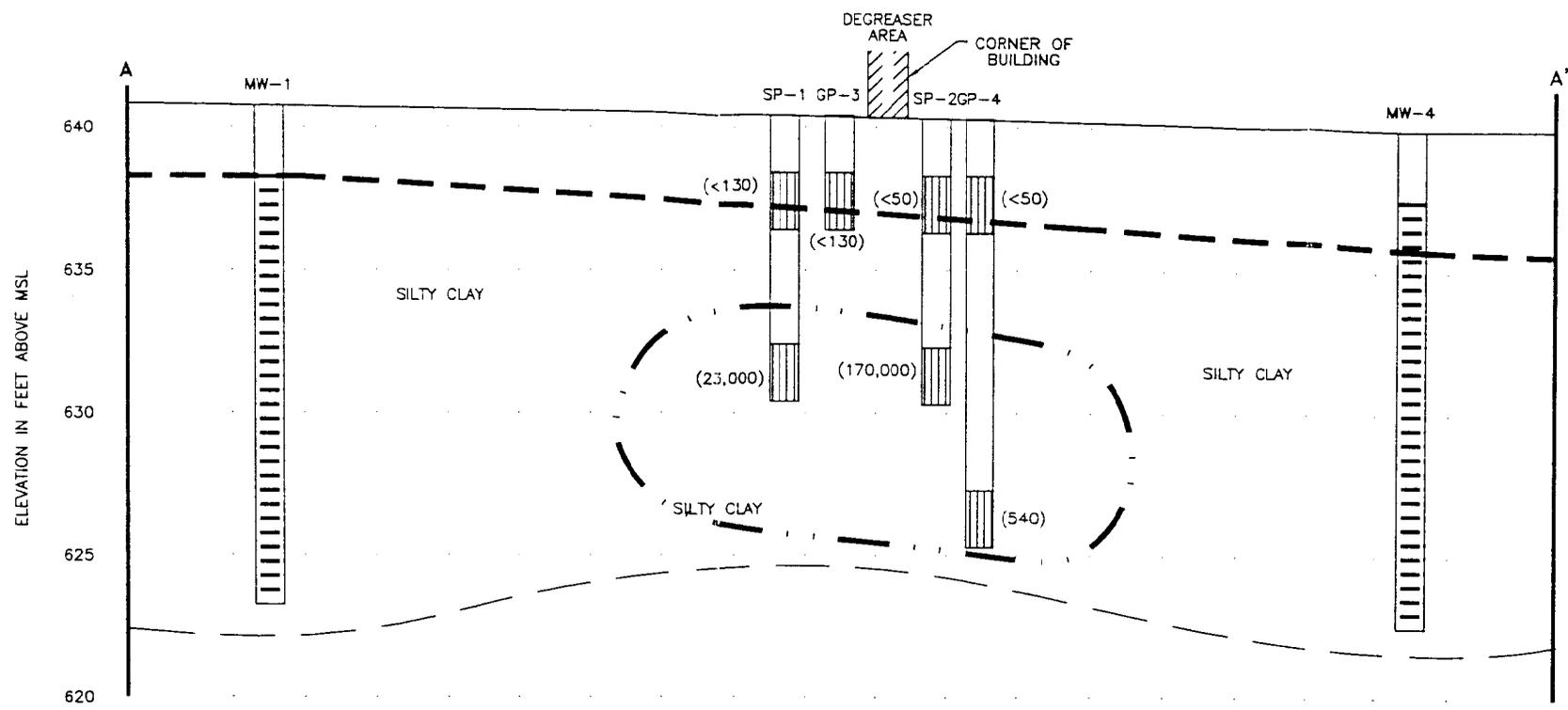
ANDIS COMPANY SITE
 PROJECT NAME
 DATE
 LAST EDITED: 1/21/98
 PERMITS: WI

THE DATA DISCLOSED HEREIN IS NOT TO BE REPRODUCED OR DISCUSSED IN PART OR WHOLE TO ANYONE WITHOUT THE PRIOR WRITTEN PERMISSION OF MILLER ENVIRONMENTAL TECHNOLOGIES.
 THIS DRAWING IS A VISUAL REPRESENTATION OF THE EQUIPMENT AND/OR SYSTEM PROPOSED. IT IS NOT INTENDED FOR CONSTRUCTION PURPOSES.

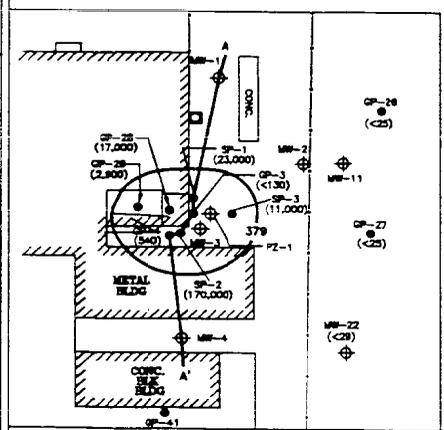


| | | |
|---|-----|-----------|
| SCALE | | 1" = 50' |
| DATE | BY | REVISION |
| 1/21/98 | KWB | 1/21/98 |
| | LME | 1/21/98 |
| THIS IS A COMPUTER GENERATED DRAWING AND ONLY EDITS CONSISTENT WITH MET'S ORIGINAL CAD FORMAT SHALL BE CONSIDERED VALID COPIES. | | DATE |
| ANDIS COMPANY SITE RACINE, WISCONSIN | | 1/21/98 |
| HORIZONTAL SOIL TCE DISTRIBUTION (6/24/96-4/30/98) | | 1 |
| SHEET 5 OF 12 | | MP96.103L |

Miller Environmental Technologies
 2831 N. Grandview Blvd.
 Post Office Box 90
 Pewaukee, Wisconsin 53072-0090



PLAN VIEW



LEGEND

- SAMPLE INTERVAL
- SCREENED INTERVAL
- GROUNDWATER TABLE (11/16/98)
- TCE CONCENTRATION IN ppb
- APPROXIMATE EXTENT OF VOC IMPACTS BASED ON PID AND ANALYTICAL RESULTS

SCALE
HORIZONTAL: 1" = 20'
VERTICAL: 1" = 5'

| REV | DATE | DESCRIPTION OF REVISION | BY | CHKD |
|-----|------|-------------------------|----|------|
| 1 | | | | |
| 2 | | | | |
| 3 | | | | |
| 4 | | | | |

THE DATA DISCLOSED HEREIN IS NOT TO BE REPRODUCED OR DISCUSSED IN PART OR WHOLE TO ANYONE WITHOUT THE PRIOR WRITTEN PERMISSION OF MILLER ENVIRONMENTAL TECHNOLOGIES.
THIS DRAWING IS A VISUAL REPRESENTATION OF THE EQUIPMENT AND/OR SYSTEM PROPOSED. IT IS NOT INTENDED FOR CONSTRUCTION PURPOSES.

Miller Environmental Technologies
2831 N. Grandview Blvd.
Post Office Box 90
Pewaukee, Wisconsin 53072-0090

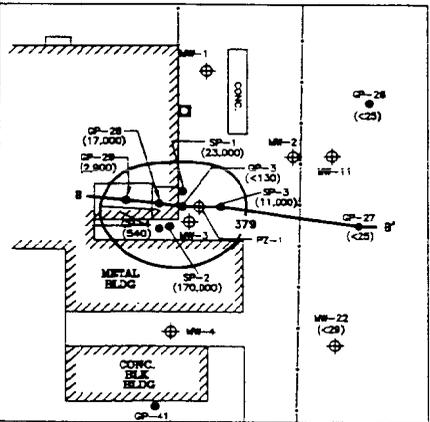
ANDIS COMPANY SITE
RACINE, WISCONSIN
SOIL TCE DISTRIBUTION
CROSS-SECTION A-A'

| | |
|---------------|-----|
| SCALE | 1 |
| DRAWN BY/CHKD | KWB |
| DATE | LME |
| PROJECT NO. | JED |
| SHEET NO. | 8 |
| TOTAL SHEETS | 6 |
| PROJECT MGR | MPS |

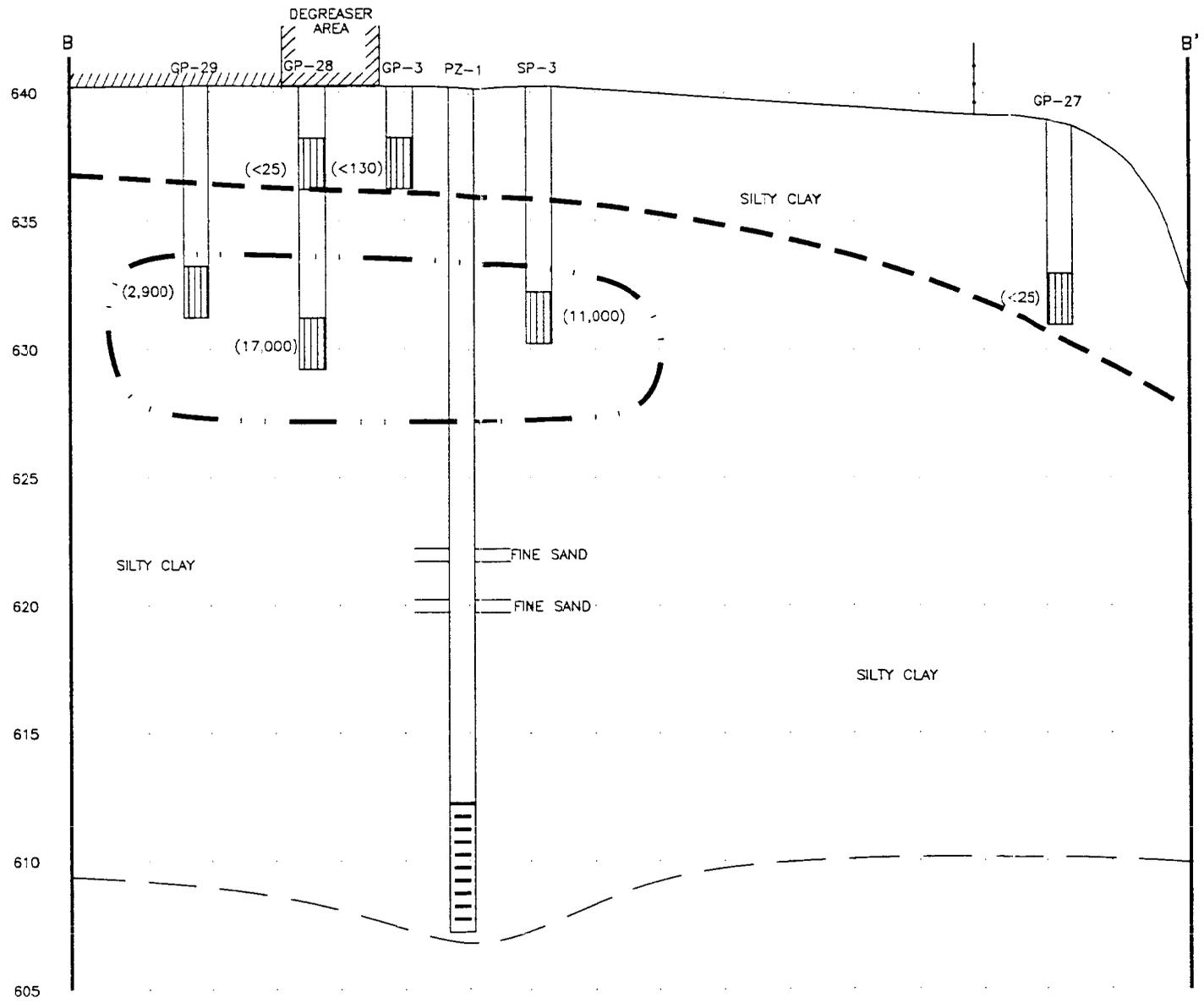
LAST EDITED: 1/21/99 • PEWAUKEE, WI • MILLER ENVIRONMENTAL TECHNOLOGIES • ANDIS COMPANY SITE

- LEGEND**
-  SAMPLE INTERVAL
 -  SCREENED INTERVAL
 -  GROUNDWATER TABLE (11/16/98)
APPROXIMATED BASED ON
MW-2, MW-3, AND MW-11
 - () TCE CONCENTRATION IN ppb
 -  APPROXIMATE EXTENT OF VOC IMPACTS
BASED ON PID AND ANALYTICAL RESULTS

PLAN VIEW



ELEVATION IN FEET ABOVE MSL



SCALE
 HORIZONTAL: 1" = 20'
 VERTICAL: 1" = 5'

| REV | DATE | DESCRIPTION OF REVISION | BY | CHKD |
|-----|------|-------------------------|----|------|
| 1 | | | | |
| 2 | | | | |
| 3 | | | | |
| 4 | | | | |

THIS IS A COMPUTER GENERATED DRAWING AND ONLY EDITS CONSISTENT WITH MET'S ORIGINAL CAD FORMAT SHALL BE CONSIDERED VALID COPIES.

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THIS DRAWING IS A VISUAL REPRESENTATION OF THE EQUIPMENT AND/OR SYSTEM PROPOSED. IT IS NOT INTENDED FOR CONSTRUCTION PURPOSES.

Miller Environmental Technologies

2831 N. Grandview Blvd.
 Post Office Box 90
 Pewaukee, Wisconsin 53072-0090

| | |
|---|---------|
| PROJECT NO. | 8 |
| DATE | 7/21/98 |
| DRAWN BY | LM |
| CHECKED BY | JB |
| SCALE | B |
| ANDIS COMPANY SITE RACINE, WISCONSIN | |
| SOIL TCE DISTRIBUTION CROSS-SECTION B-B' | |

LAST EDITED: 1/21/98 • PERMANENT, WI • MILLER ENVIRONMENTAL TECHNOLOGIES • ANDIS COMPANY SITE

NOW THEREFORE, the owner hereby declares that all of the property described above is held and shall be held, conveyed or encumbered, leased, rented, used, occupied and improved subject to the following limitation and restrictions:

Anyone who proposes to construct or reconstruct a well on this property is required to contact the Department of Natural Resources' Bureau of Drinking Water and Groundwater, or its successor agency, to determine what specific requirements are applicable, prior to constructing or reconstructing a well on this property. No well may be constructed or reconstructed on this property unless applicable requirements are met.

If construction is proposed on this property that will require dewatering, or if groundwater is to be otherwise extracted from this property, while this groundwater use restriction is in effect, the groundwater shall be sampled and analyzed for contaminants that were previously detected on the property and any extracted groundwater shall be managed in compliance with applicable statutes and rules.

This restriction is hereby declared to be a covenant running with the land and shall be fully binding upon all persons acquiring the above-described property whether by descent, devise, purchase or otherwise. This restriction benefits and is enforceable by, the Wisconsin Department of Natural Resources, its successors and assigns. The Department, its successors or assigns, may initiate proceedings at law or in equity against any person or persons who violate or are proposing to violate this covenant, to prevent the proposed violation or to recover damages for such violation.

Any person who is or becomes owner of the property described above may request that the Wisconsin Department of Natural Resources or its successor issue a determination that the restrictions set forth in this covenant are no longer required. Upon receipt of such a request, the Wisconsin Department of Natural Resources shall determine whether or not the restrictions contained herein can be extinguished. If the Department determines that the restrictions can be extinguished, an affidavit, with a copy of the Department's written determination, may be recorded to give notice that this groundwater use restriction is no longer binding.

By signing this document, Matthew L. Andis asserts that he is duly authorized to sign this document on behalf of Andis Company.

IN WITNESS WHEREOF, the owner of the property has executed this Declaration of Restrictions, this 25th day of April, 2010.

Company: Andis Company
Signature: [Signature]
Printed Name: Mr. Matthew L. Andis, President

Subscribed and sworn to before me
this 1st day of April, 2010.

[Signature]
Notary Public, State of Wisconsin
My commission 8-16-2003

This document was drafted by Miller Environmental Technologies, LLC based on comments from the Wisconsin Department of Natural Resources.

DOCUMENT NO.

1550518

STATE BAR OF WISCONSIN FORM 1-1988
WARRANTY DEED

THIS SPACE RESERVED FOR RECORDING DATA

REGISTER'S OFFICE
RACINE COUNTY, WI

RECORDED

96 AUG 23 AM 11:25

HARRI A. LADD
REGISTER OF DEEDS

This Deed, made between WILLIAM R. ANGEL and RICHARD T. ANGEL
Grantor,
and BURACEK CONSTRUCTION, INC.

Witnesseth, That the said Grantor, for a valuable consideration of one Dollar (\$1.00) and other good and valuable consideration conveys to Grantee the following described real estate in Racine County, State of Wisconsin:

VOL PAGE
2564 781

RETURN TO Box 620
Tim Crawford

Tax Parcel No: Part of 19105

That part of Block 4 of Radewan and Anclam Subdivision, a recorded subdivision in the City of Racine, Racine County, Wisconsin, described as follows: Lots 1, 2, 3, and the North 38.02 feet of Lot 4.

THIS IS A SPLIT OF A PARCEL OF LAND.

Wisconsin Real Estate Transfer Tax \$ 150.00

This is not homestead property.

Together with all and singular the hereditaments and appurtenances thereunto belonging; And, GRANTEE warrants that the title is good, indefeasible in fee simple and free and clear of encumbrances except municipal and zoning ordinances and recorded easements for public utilities located adjacent to side and rear lot lines; recorded building and use restrictions and covenants; other recorded agreements; general taxes levied for year of closing and no others and will warrant and defend the same.

Dated this 8/18/96 day of 19

(SEAL)

William R. Angel (SEAL)

WILLIAM R. ANGEL

(SEAL)

Richard T. Angel (SEAL)

RICHARD T. ANGEL

AUTHENTICATION

Signature(s) William R. Angel + Richard T. Angel

authenticated this 8/18/96 day of 19

Timothy P. Crawford

TIMOTHY P. CRAWFORD
TITLE: MEMBER STATE BAR OF WISCONSIN

(If not authorized by § 706.06, Wis. Stats.)

THIS INSTRUMENT WAS DRAFTED BY

Timothy P. Crawford

Attorney at Law

(Signatures may be authenticated or acknowledged. Both are not necessary.)

ACKNOWLEDGMENT

STATE OF WISCONSIN

County, ss. Personally came before me this day of 19 the above named

to me known to be the person who executed the foregoing instrument and acknowledge the same.

Notary Public County, Wis. My Commission is permanent. (If not, state expiration date: 19)

*Names of persons signing in any capacity should be typed or printed below their signatures.

901 0 23
011 638 010

1362809

R114

Angel Lithographing Co., a Wisconsin corporation

Register's Office }
Racine County, Wis. } SS
Received for Record 28th day of
January A.D. 1992 at 4:04
o'clock P.M. and recorded in Volume 2119
of Records on page 897

conveys and warrants to William R. Angel, an undivided one-half interest, and Richard T. Angel, an undivided one-half interest, as tenants in common, in

Heinrich Schuttler
Register of Deeds

the following described real estate in Racine County, State of Wisconsin:

10 -
RETURN TO
Robert R. Henzl
Thompson & Coates, Ltd.
Box 59

Tax Parcel No: 19105

All that part of the Northeast 1/4 of Section 5, Township 3 North, Range 23 East, more particularly described as follows: All of Block 4 of the vacated Radewan and Anclams Addition to Racine together with the West 1/2 of vacated Carlisle Avenue and all of vacated Romayne Avenue abutting thereon, as vacated by Order dated July 23, 1962 and recorded on August 15, 1963 in Volume 791 of Records, at page 21, as Document No. 756746. Said land being in the City of Racine, County of Racine, State of Wisconsin.

see Exempt 77.89 #15

This is not homestead property.
(is) (is not)

Exception to warranties:

Dated this 27th day of January, 1992.

(SEAL) Richard T. Angel (SEAL)
Richard T. Angel, President
(SEAL) William R. Angel (SEAL)
William R. Angel, Secretary

AUTHENTICATION

ACKNOWLEDGMENT

Signature(s)

STATE OF WISCONSIN

authenticated this day of 1992

Racine County } ss.
Personally came before me this 27th day of
January 1992 the above named
Richard T. Angel, President, and
William R. Angel, Secretary of
Angel Lithographing Co.

TITLE: MEMBER STATE BAR OF WISCONSIN

(If not authorized by § 706.06, Wis. Stats.)

THIS INSTRUMENT WAS DRAFTED BY

Robert R. Henzl

to me known to be the person who executed the foregoing instrument and acknowledge the same as the act of the corporation, by its authority.

Susan K. Lypson
Notary Public Racine County, Wis.
My Commission expires (If not, state expiration date: 4-30 1995)

(Signatures may be authenticated or acknowledged. Both are not necessary.)

*Names of persons signing in any capacity should be typed or printed below their signatures.

Vol 2119 Page 897

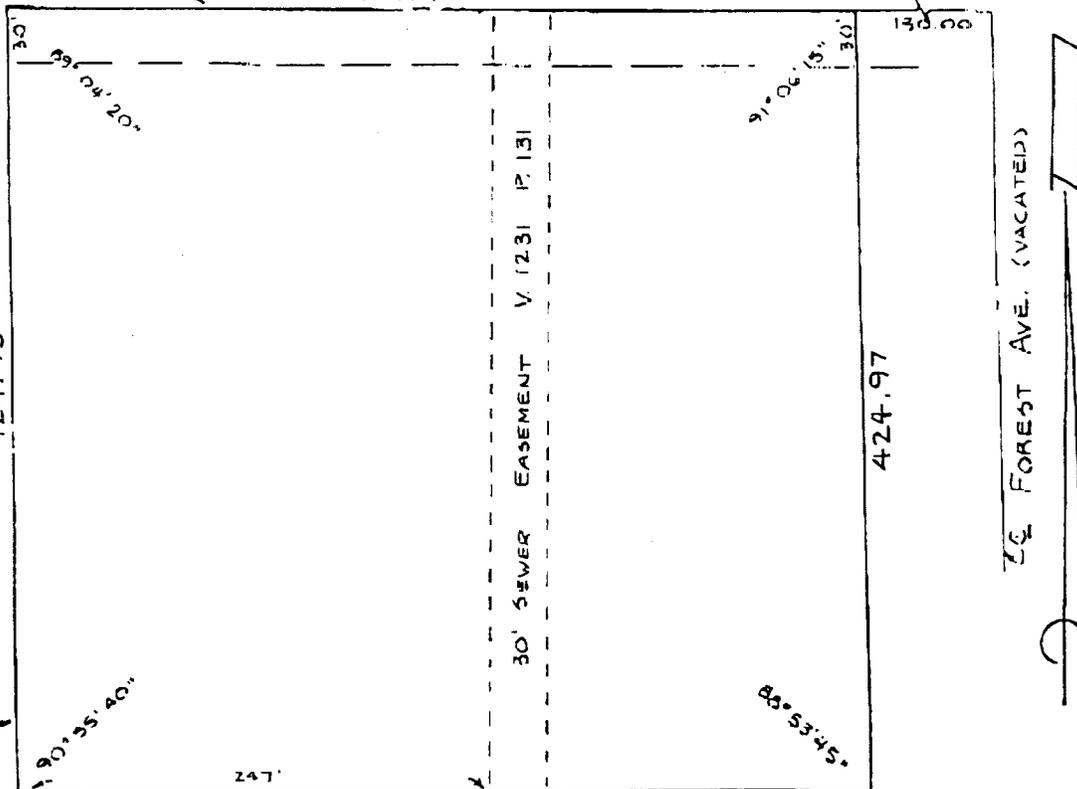
7865 01 28 1000 1

THIS IS NOT A

PLAT OF SURVEY

That part of the Northwest 1/4 of Section 5, Township 3 North, Range 23 East, in the City of Racine, Racine County, Wisconsin, described as follows: Commence at the intersection of the centerline of vacated Forest Street with the centerline of vacated Romayne Avenue; run thence West 150.00 feet on the centerline of vacated Romayne Avenue to the point of beginning of this description; run thence Southerly 424.97 feet to the North line of Layard Avenue; thence West 448.80 feet on the North line of Layard Avenue to the centerline of vacated Carlisle Avenue; thence North 424.95 feet on the centerline of vacated Carlisle Avenue to the centerline of vacated Romayne Avenue; thence East 447.49 feet on the centerline of vacated Romayne Avenue to the point of beginning. Containing 8.743 acres.

E OF ROMAYNE AVE. (VACATED)
447.49



E OF LAYARD AVE.
448.80



ALL ELEVATIONS REFER TO NATIONAL
GEODEIC DATUM OF 1929

- LEGEND
 ● = 1" DIAMETER IRON PIPE STAKE SET
 ○ = IRON STAKE FOUND

THIS IS NOT A PLAT OF SURVEY

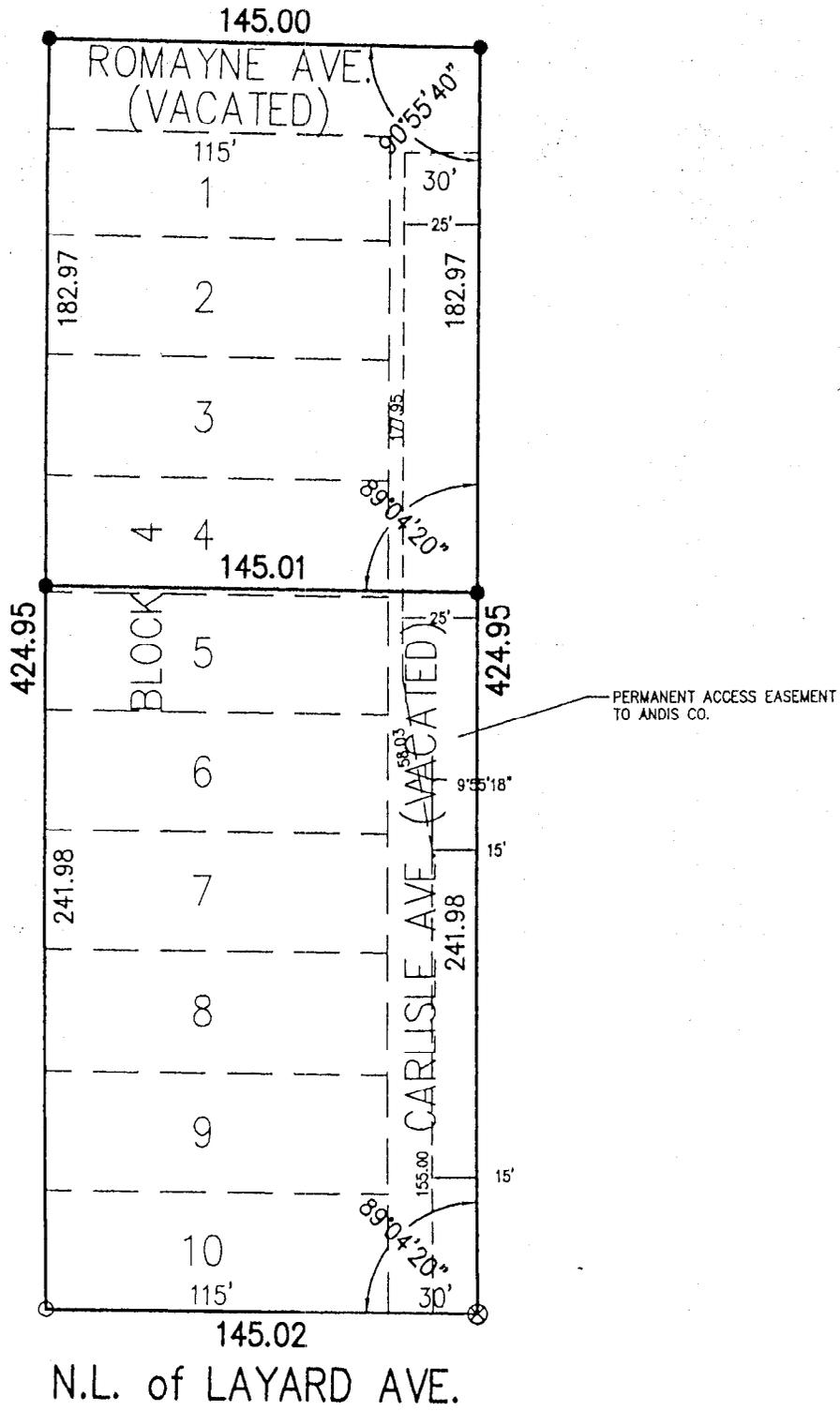
FIELD WORK _____ BY _____
 DRAWN 4-28-82 BY R.L.D.
 SCALE 1" = 50'
 JOB NO. 82064

John M. Nielsen
 April 28, 1982



Plat of a survey for ANGEL LITHOGRAPHING described on sheet 2 of 2.

32833 1/8/96



BEARING BASE: GRID NORTH, WISCONSIN COORDINATE SYSTEM, SOUTH ZONE.

ALL ELEVATIONS REFER TO NATIONAL GEODETIC DATUM OF 1929.

LEGEND

- = SET 3/4" REBAR
- = IRON STAKE FOUND
- ⊙ = P.K. NAIL
- ⊗ = FOUND "PK" NAIL

FIELD WORK 11-20-95 BY WGH BSH
 DRAWN 12-06-95 BY MRM
 SCALE 1" = 60'
 JOB NO. 95.349
 SHEET 1 OF 2 SHEETS

NM & B Nielsen Madsen & Barber, S.C.
 1339 Washington Avenue Racine, Wisconsin 53403
 Phone (414) 634-5588 / 552-7902
 Facsimile (414) 634-5024

RADWAN

Plat of a survey for **ANGEL LITHOGRAPHING** of that part of Block 4 of Radewan and Anclam Subdivision a recorded subdivision in the City of Racine, Racine County, Wisconsin, described as follows: Lots 5, 6, 7, 8, 9, 10 and the South 1.98 feet of Lot 4 and the West ½ of Vacated Carlisle Avenue, in said Block 4, containing 35,086 square feet; also Lots 1, 2, 3, and the North 38.02 feet of Lot 4 and the West ½ of vacated Carlisle Avenue, and the South ½ of vacated Romayne Avenue in Block 4 of said Subdivision, containing 26,527 square feet.

CERTIFICATE

The above-described property has been surveyed under my direction and the above map is a correct representation thereof.

Mark R. Madsen
December 7, 1995



If this seal is not imprinted in green, this is not an original copy.

JOB NO. 95.349
SHEET 2 OF 2 SHEETS

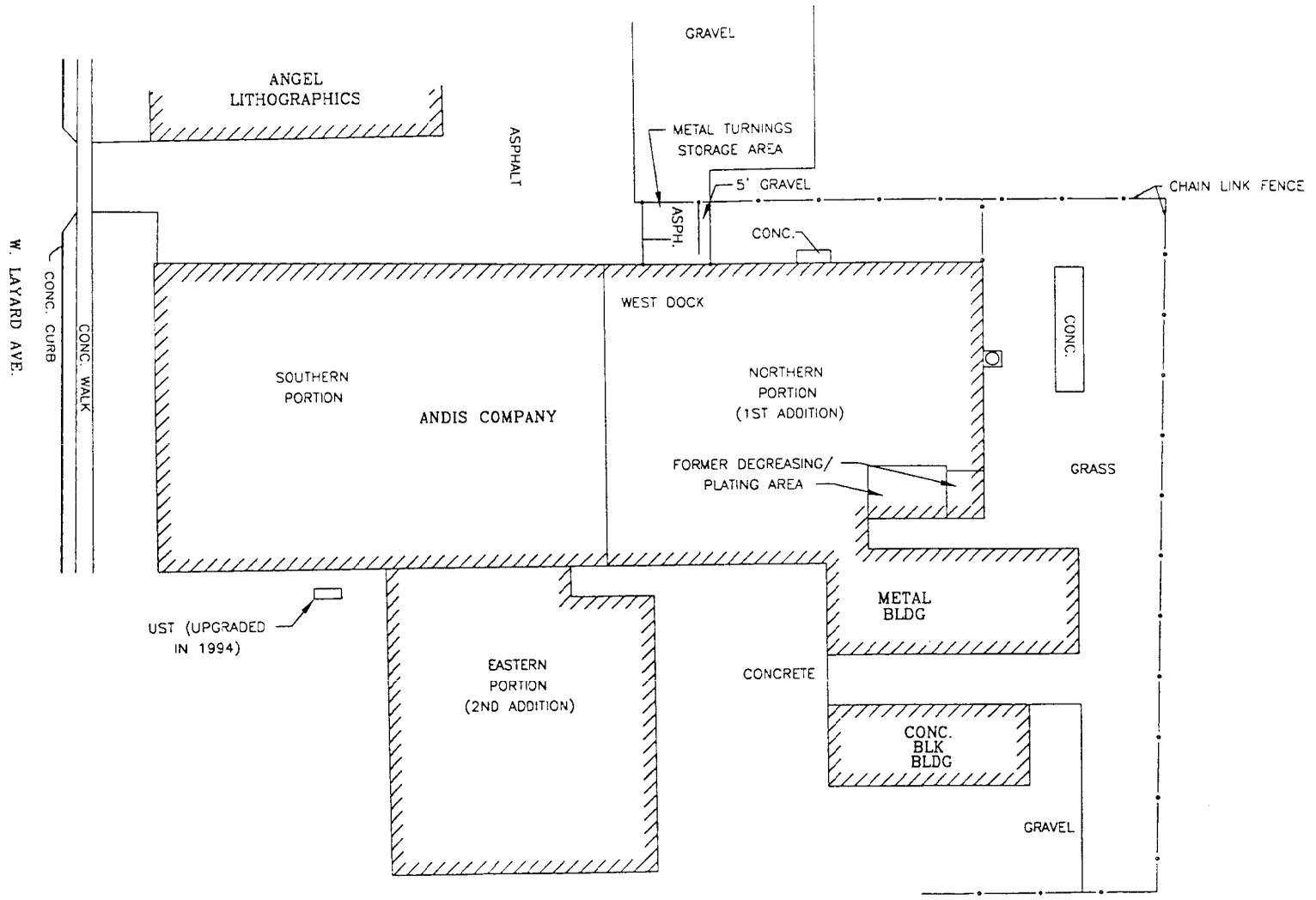
**NM
&B**

Nielsen Madsen & Barber, S.C.
1339 Washington Avenue Racine, Wisconsin 53403
Phone (414) 634-5588 / 552-7902
Facsimile (414) 634-5024

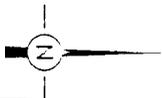
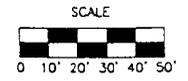
The Parcel Identification Number for the Andis Company Site is R18788001

The Parcel Identification Number for the Angel Lithographing Site is 19105

DRAWING NO. M96-T03L22
 DRAWN BY: JPH
 4/4/97
 CHECKED BY: IMI
 1/4/11
 APPROVED BY: JES
 1/1/11



 Miller Environmental Technologies, LLC

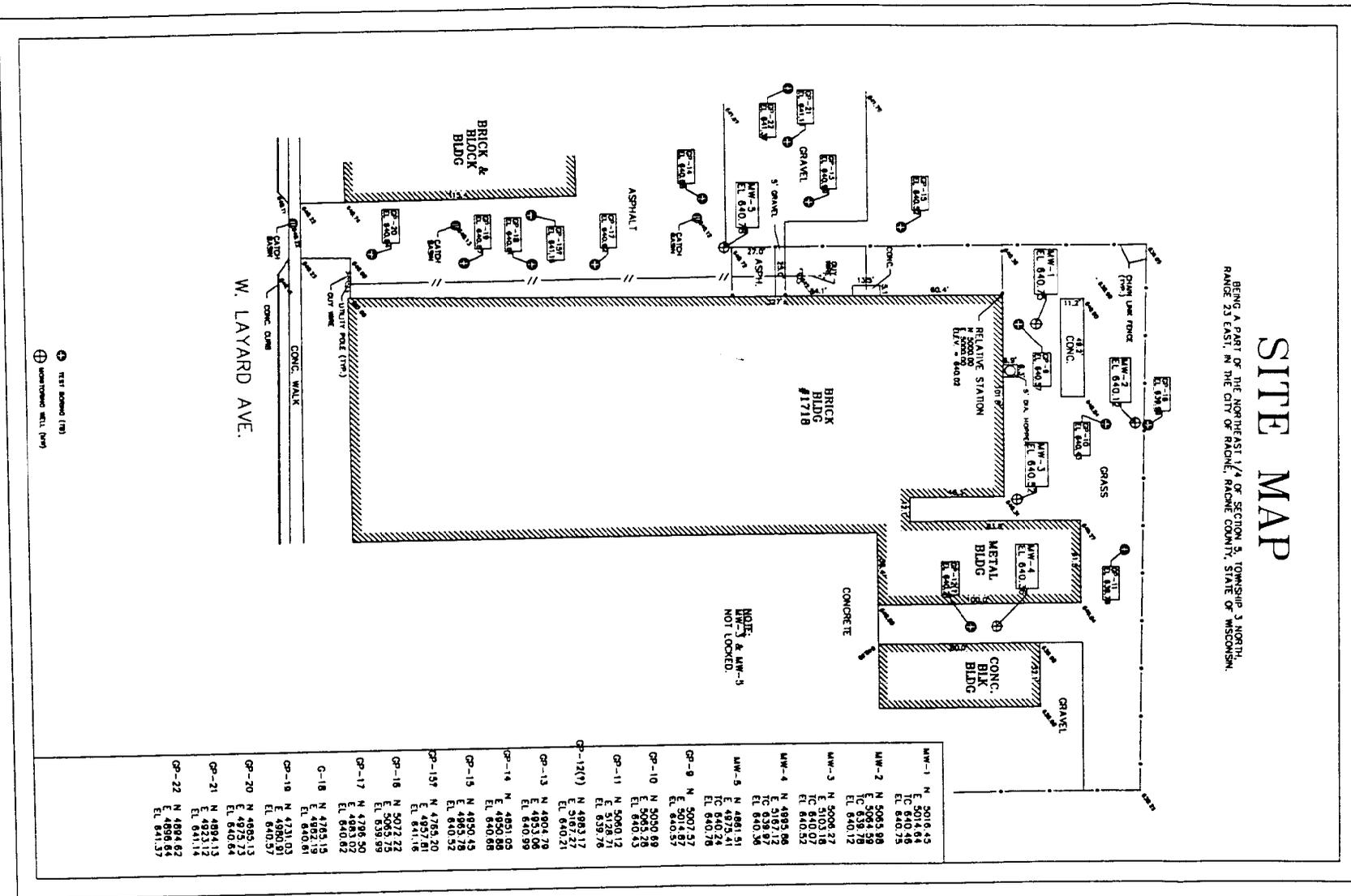


Site Plan View
 Andis Company Site
 Racine, Wisconsin

FIGURE NO.
 2.2

THE INTERPRETATIONS IN THIS FIGURE ARE BASED ON KNOWN POINTS IN TIME AND SPACE AND ARE INTEGRAL TO A WRITTEN REPORT AND SHOULD BE REVIEWED IN THAT CONTEXT.

DRAWING NO. M96.103R61 DRAWN BY: JPH 1/25/97 CHECKED BY: TFE 1/29/97 APPROVED BY: TMF 1/29/97



| | | | |
|----------|----|---------|--|
| MW-1 | N | 5016.45 | |
| | E | 5014.64 | |
| | TC | 840.25 | |
| | TC | 839.78 | |
| | TC | 840.12 | |
| MW-2 | N | 5085.86 | |
| | TC | 840.07 | |
| MW-3 | N | 5098.27 | |
| | TC | 840.07 | |
| | TC | 840.52 | |
| MW-4 | N | 4985.96 | |
| | E | 5167.12 | |
| | TC | 840.36 | |
| MW-5 | N | 4991.51 | |
| | TC | 840.24 | |
| | TC | 840.78 | |
| GP-8 | N | 5007.57 | |
| | E | 5014.87 | |
| | E | 840.57 | |
| GP-10 | N | 5050.89 | |
| | E | 5065.28 | |
| | E | 840.43 | |
| GP-11 | N | 5060.12 | |
| | E | 5126.74 | |
| | E | 839.74 | |
| GP-12(7) | N | 4993.17 | |
| | E | 4993.17 | |
| | E | 840.21 | |
| GP-13 | N | 4994.78 | |
| | E | 4971.06 | |
| | E | 840.99 | |
| GP-14 | N | 4851.05 | |
| | E | 4950.88 | |
| | E | 840.68 | |
| GP-15 | N | 4950.45 | |
| | E | 4985.78 | |
| | E | 840.52 | |
| GP-15* | N | 4785.20 | |
| | E | 4957.81 | |
| | E | 841.68 | |
| GP-16 | N | 5012.22 | |
| | E | 5065.28 | |
| | E | 840.82 | |
| GP-17 | N | 4985.50 | |
| | E | 4985.50 | |
| | E | 840.81 | |
| G-18 | N | 4923.15 | |
| | E | 4923.15 | |
| | E | 840.81 | |
| GP-19 | N | 4731.03 | |
| | E | 4980.20 | |
| | E | 840.57 | |
| GP-20 | N | 4895.13 | |
| | E | 4875.73 | |
| | E | 840.64 | |
| GP-21 | N | 4894.13 | |
| | E | 4823.12 | |
| | E | 841.14 | |
| GP-22 | N | 4884.82 | |
| | E | 4898.54 | |
| | E | 841.57 | |

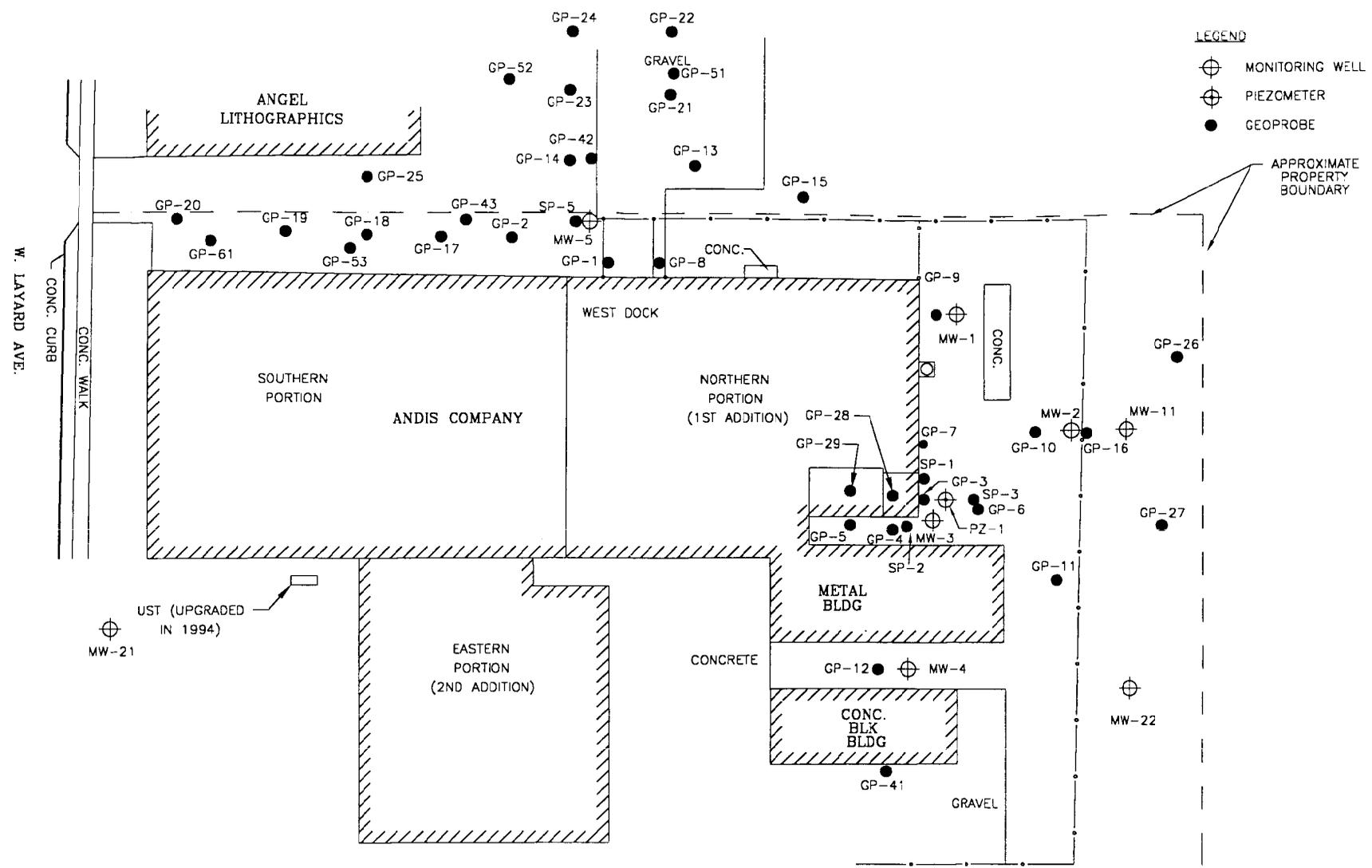
Miller Environmental Technologies, LLC

SCALE

Site Elevation Map
Andis Company Site
Racine, Wisconsin

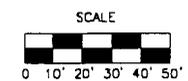
FIGURE NO.
6.1

THE INTERPRETATIONS IN THIS FIGURE ARE BASED ON KNOWN POINTS IN TIME AND SPACE AND ARE INTEGRAL TO A WRITTEN REPORT AND SHOULD BE REVIEWED IN THAT CONTEXT.



LEGEND
 ⊕ MONITORING WELL
 ⊕ PIEZOMETER
 ● GEOPROBE

APPROXIMATE PROPERTY BOUNDARY



LAST EDITED: 1/21/99 BY: JRM/MLL/W
 PROJECT NO: ANDIS COMPANY SITE
 SHEET NO: 2 OF 12
 PROJECT NAME: ANDIS COMPANY SITE
 DRAWN BY: JRM
 CHECKED BY: MLL
 DATE: 1/21/99

THE DATA DISCLOSED HEREIN IS NOT TO BE REPRODUCED OR DISCUSSED IN PART OR WHOLE TO ANYONE WITHOUT THE PRIOR WRITTEN PERMISSION OF MILLER ENVIRONMENTAL TECHNOLOGIES.
 THIS DRAWING IS A VISUAL REPRESENTATION OF THE EQUIPMENT AND/OR SYSTEM PROPOSED. IT IS NOT INTENDED FOR CONSTRUCTION PURPOSES.

APPROVED BY:

Miller Environmental Technologies
 2831 N. Grandview Blvd.
 Post Office Box 90
 Pewaukee, Wisconsin 53072-0090

| | |
|---|-------------|
| SCALE | 1" = 50' |
| DESIGNED BY/DATE | KWB 1/21/99 |
| DRAWN BY/DATE | LME 1/21/99 |
| CHECKED BY/DATE | JBO 1/21/99 |
| THIS IS A COMPUTER GENERATED DRAWING AND ONLY EDITS CONSISTENT WITH MET'S ORIGINAL CAD FORMAT SHALL BE CONSIDERED VALID COPIES. | |
| SHEET NO. | 8 |
| TOTAL SHEETS | 0 |
| ANDIS COMPANY SITE RACINE, WISCONSIN | |
| GEOPROBE/MONITORING WELL CONFIGURATION | |
| SHEET 2 OF 12 | |
| 2 | |
| PROJECT: MP96.103L2 | |

TABLE 1

Laboratory Soil Analytical Results
Andis Company Site
Racine, Wisconsin

| Sample | GP-1 | | GP-2 | | GP-3 | | GP-4 | | GP-5 | | GP-6 | | NR 720 Soil Cleanup Standard | |
|----------------------|--------------|------|-------|-----|---------|---------|------|---------|---------|------|-------|---------|---------------------------------------|--------|
| | Depth (feet) | 3-5 | 10-12 | 1-3 | 3-5 | 2-4 | 8-12 | 2-4 | 13.5-15 | 2-4 | 10-12 | 2-4 | | 10-12 |
| GRO (ppm) | NA | NA | NA | NA | 820.0 | 1,100.0 | NA | 1,100.0 | NA | <3 | 8.5 | NA | NA | 100 |
| DRO (ppm) | NA | 24.0 | NA | NA | 530.0 | 1,100.0 | 14.0 | 460.0 | 25.0 | <4.1 | 3.8 | 1,500.0 | <4 | 100 |
| Benzene | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | 5.5 |
| Ethylbenzene | NA | NA | NA | NA | <100 | 520.0 | NA | 79.0 | <25 | NA | NA | NA | NA | 2,900 |
| Toluene | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | 1,500 |
| Total Xylenes | NA | NA | NA | NA | <100 | <130 | NA | 120.0 | <25 | NA | NA | NA | NA | 4,100 |
| n-Butylbenzene | NA | NA | NA | NA | 2,000.0 | 4,000.0 | NA | 2,300.0 | 170.0 | NA | NA | NA | NA | NS |
| sec-Butylbenzene | NA | NA | NA | NA | 1,200.0 | 2,800.0 | NA | 910.0 | 110.0 | NA | NA | NA | NA | NS |
| tert-Butylbenzene | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | NS |
| 1,1-DCA | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | NS |
| cis-1,2-DCE | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | NS |
| trans-1,2-DCE | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | NS |
| Isopropylbenzene | NA | NA | NA | NA | 1,100.0 | 1,000.0 | NA | 260.0 | <25 | NA | NA | NA | NA | NS |
| p-Isopropyltoluene | NA | NA | NA | NA | <100 | <130 | NA | 1,800.0 | 95.0 | NA | NA | NA | NA | NS |
| Methylene chloride | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | NS |
| Naphthalene | NA | NA | NA | NA | 2,800.0 | 2,400.0 | NA | 850.0 | <25 | NA | NA | NA | NA | 400 |
| n-Propylbenzene | NA | NA | NA | NA | 2,400.0 | 2,300.0 | NA | 670.0 | 110.0 | NA | NA | NA | NA | NS |
| 1,1,1-TCA | NA | NA | NA | NA | <100 | <130 | NA | <50 | 210.0 | NA | NA | NA | NA | NS |
| TCE | NA | NA | NA | NA | <100 | <130 | NA | <50 | 540.0 | NA | NA | NA | NA | NS |
| 1,2,3-TMB | NA | NA | NA | NA | <100 | 340.0 | NA | 6,300.0 | 590.0 | NA | NA | NA | NA | NS |
| 1,3,5-TMB | NA | NA | NA | NA | <100 | <130 | NA | 2,900.0 | 69.0 | NA | NA | NA | NA | NS |
| Vinyl chloride | NA | NA | NA | NA | <100 | <130 | NA | <50 | <25 | NA | NA | NA | NA | NS |
| 1-Methyl-naphthalene | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | 23,000 |
| 2-Methyl-naphthalene | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | 20,000 |
| Lead (ppm) | 9.7 | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | 500 |
| Nickel (ppm) | 21.0 | NA | NA | NA | NA | NA | NA | 35.0 | 21.0 | NA | NA | NA | NA | NS |
| Chromium (ppm) | 15.0 | NA | 13.0 | NA | NA | NA | NA | 20.0 | 16.0 | 13.0 | 15.0 | NA | NA | 200* |
| Cadmium (ppm) | <0.1 | NA | 0.2 | NA | NA | NA | NA | 0.6 | 0.3 | 0.2 | <0.1 | NA | NA | 510 |
| Copper (ppm) | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NS |

(Continued)

Notes:

All results expressed in ppb unless otherwise indicated
Only detected parameters are indicated

Samples from borings GP-1 through GP-6 were collected on June 24, 1996.

Shading indicates value exceeds generic NR 720 soil cleanup standard

(*): Standard refers to hexavalent chromium only
DCA: Dichloroethane DCE: Dichloroethene DRO: Diesel range organics GRO: Gasoline range organics
TCA: Trichloroethane TCE: Trichloroethene TMB: Trimethylbenzene NA: Not analyzed
NS: No standard

Checked by 
Approved by 

TABLE 1 (Continued)

Laboratory Soil Analytical Results
Andis Company Site
Racine, Wisconsin

| Sample | GP-7 | | GP-8 | | | GP-9 | GP-11 | GP-12 | | GP-15 | GP-20 | GP-22 | NR 720 Soil Cleanup Standard |
|----------------------|-------|-------|------|---------|------|------|-------|-------|-------|-------|-------|-------|---------------------------------------|
| | 2-4 | 10-12 | 0-2 | 2-4 | 8-10 | 4-6 | 4-6 | 4-6 | 10-12 | 4-6 | 4-6 | 4-6 | |
| GRO (ppm) | NA | NA | NA | 1,300.0 | NA | 11.0 | 5.1 | <3 | <2.8 | 76.0 | <2.9 | <2.9 | 100 |
| DRO (ppm) | 660.0 | 24.0 | NA | 1,300.0 | 4.0 | <3.8 | 13.0 | <3.8 | <3.7 | <3.7 | <4.2 | <3.8 | 100 |
| Benzene | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | 5.5 |
| Ethylbenzene | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | 2,900 |
| Toluene | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | 1,500 |
| Total Xylenes | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | 4,100 |
| n-Butylbenzene | NA | NA | NA | 2,400.0 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| sec-Butylbenzene | NA | NA | NA | 1,700.0 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| tert-Butylbenzene | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| 1,1-DCA | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| cis-1,2-DCE | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| trans-1,2-DCE | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| Isopropyl-benzene | NA | NA | NA | 990.0 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| p-Isopropyltoluene | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| Methylene chloride | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| Naphthalene | NA | NA | NA | 3,400.0 | NA | NA | NA | NA | NA | NA | NA | NA | 400 |
| n-Propylbenzene | NA | NA | NA | 2,500.0 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| 1,1,1-TCA | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| TCE | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| 1,2,3-TMB | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| 1,3,5-TMB | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| Vinyl chloride | NA | NA | NA | <250 | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| 1-Methyl-naphthalene | NA | NA | NA | 2,120 | NA | NA | NA | NA | NA | NA | NA | NA | 23,000 |
| 2-Methyl-naphthalene | NA | NA | NA | 2,760 | NA | NA | NA | NA | NA | NA | NA | NA | 20,000 |
| Lead (ppm) | NA | NA | 34.0 | NA | NA | NA | NA | NA | NA | NA | NA | NA | 500 |
| Nickel (ppm) | NA | NA | 23.0 | NA | NA | NA | NA | NA | NA | NA | NA | NA | NS |
| Chromium (ppm) | NA | NA | 21.0 | NA | NA | NA | NA | NA | NA | NA | NA | NA | 200* |
| Cadmium (ppm) | NA | NA | 0.2 | NA | NA | NA | NA | NA | NA | NA | NA | NA | 510 |
| Copper (ppm) | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NA | NS |

(Continued)

Notes:
All results expressed in ppb unless otherwise indicated
Only detected parameters are indicated

Samples from borings GP-7 and GP-8 were collected on June 24, 1996
Samples from borings GP-9 through GP-22 were collected on July 29, 1996

Shading indicates value exceeds generic NR 720 soil cleanup standard

(*): Standard refers to hexavalent chromium only
DCA: Dichloroethane
NS: No standard
NA: Not analyzed

DCE: Dichloroethene
TCA: Trichloroethane

DRO: Diesel range organics
TCE: Trichloroethene

GRO: Gasoline range organics
TMB: Trimethylbenzene

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TABLE 1 (Continued)

Laboratory Soil Analytical Results
Andis Company Site
Racine, Wisconsin

| Sample | GP-24 | | GP-26 | | GP-27 | GP-28 | | GP-29 | MW-4 | NR 720 Soil Cleanup Standard |
|----------------------|-------|-------|---------|-------|-------|---------|----------|---------|------|------------------------------|
| | 4-6 | 10-12 | 4-6 | 16-18 | 6-8 | 3-5 | 9-11 | 7-9 | 2-4 | |
| GRO (ppm) | <2.7 | <2.9 | 950.0 | <2.9 | <2.8 | 470.0 | 120.0 | <2.9 | NA | 100 |
| DRO (ppm) | <4.0 | <3.8 | 250.0 | <4 | <4 | 480.0 | 62.0 | <4.3 | NA | 100 |
| Benzene | NA | NA | <25 | <25 | <25 | <25 | <50 | <25 | NA | 5.5 |
| Ethylbenzene | NA | NA | 200.0 | <25 | <25 | <25 | <50 | <25 | NA | 2,900 |
| Toluene | NA | NA | <25 | <25 | <25 | <25 | <50 | <25 | NA | 1,500 |
| Total Xylenes | NA | NA | 96.0 | <25 | <25 | 190.0 | <50 | <25 | NA | 4,100 |
| n-Butylbenzene | NA | NA | 940.0 | <25 | <25 | 510.0 | 270.0 | <25 | NA | NS |
| sec-Butylbenzene | NA | NA | 840.0 | <25 | <25 | 130.0 | 150.0 | <25 | NA | NS |
| tert-Butylbenzene | NA | NA | 75.0 | <25 | <25 | <25 | <50 | <25 | NA | NS |
| 1,1-DCA | NA | NA | <25 | <25 | <25 | 250.0 | <50 | 56.0 | NA | NS |
| cis-1,2-DCE | NA | NA | <25 | <25 | <25 | 86.0 | 840.0 | 1,000.0 | NA | NS |
| trans-1,2-DCE | NA | NA | <25 | <25 | <25 | <25 | <50 | 72.0 | NA | NS |
| Isopropylbenzene | NA | NA | 480.0 | <25 | <25 | <25 | <50 | <25 | NA | NS |
| p-Isopropyltoluene | NA | NA | 440.0 | <25 | <25 | 1,400.0 | <50 | <25 | NA | NS |
| Methylene chloride | NA | NA | 70.0 | 68.0 | 51.0 | 53.0 | <50 | <25 | NA | NS |
| Naphthalene | NA | NA | 140.0 | <25 | <25 | 170.0 | <50 | <25 | NA | 400 |
| n-Propylbenzene | NA | NA | 910.0 | <25 | <25 | 73.0 | <50 | <25 | NA | NS |
| 1,1,1-TCA | NA | NA | <25 | <25 | <25 | 4,900.0 | 850.0 | 190.0 | NA | NS |
| TCE | NA | NA | <25 | <25 | <25 | <25 | 17,000.0 | 2,900.0 | NA | NS |
| 1,2,3-TMB | NA | NA | 4,400.0 | <25 | <25 | 2,000.0 | 960.0 | <25 | NA | NS |
| 1,3,5-TMB | NA | NA | 710.0 | <25 | <25 | 1,300.0 | 350.0 | <25 | NA | NS |
| Vinyl chloride | NA | NA | <25 | <25 | <25 | <25 | 110.0 | 72.0 | NA | NS |
| 1-Methyl-naphthalene | NA | NA | NA | NA | NA | NA | NA | NA | NA | 23,000 |
| 2-Methyl-naphthalene | NA | NA | NA | NA | NA | NA | NA | NA | NA | 20,000 |
| Lead (ppm) | NA | NA | NA | NA | NA | NA | NA | NA | 16 | 500 |
| Nickel (ppm) | NA | NA | NA | NA | NA | NA | NA | NA | 39 | NS |
| Chromium (ppm) | NA | NA | NA | NA | NA | NA | NA | NA | 27 | 200* |
| Cadmium (ppm) | NA | NA | NA | NA | NA | NA | NA | NA | 0.4 | 510 |
| Copper (ppm) | NA | NA | 21.0 | 17.0 | 22.0 | 14.0 | 19.0 | 21.0 | NA | NS |

(Continued)

Notes:

All results expressed in ppb unless otherwise indicated
Only detected parameters are indicated

Samples from boring GP-24 were collected on July 29, 1996
Samples from boring MW-4 were collected on July 30, 1996
Samples from borings GP-26 through GP-29 were collected on September 14, 1996

Shading indicates value exceeds generic NR 720 soil cleanup standard

(*) Standard refers to hexavalent chromium only

DCA: Dichloroethane DCE: Dichloroethene DRO: Diesel range organics GRO: Gasoline range organics
NS: No standard TCA: Trichloroethane TCE: Trichloroethene TMB: Trimethylbenzene

Checked by 
Approved by 

TABLE 1 (Continued)

Laboratory Soil Analytical Results
Andis Company Site
Racine, Wisconsin

| Sample | GP-41 | GP-42 | | GP-43 | | GP-51 | GP-52 | NR 720 Soil Cleanup Standard |
|----------------------|-------|--------|-------|-------|------|-------|-------|------------------------------|
| Depth (feet) | 10-12 | 5-7 | 9-11 | 3-5 | 9-11 | 9-11 | 9-11 | |
| GRO (ppm) | NA | NA | NA | NA | NA | NA | NA | 100 |
| DRO (ppm) | NA | NA | NA | NA | NA | NA | NA | 100 |
| Benzene | <25 | <26 | <25 | <26 | <25 | <25 | <25 | 5.5 |
| Ethylbenzene | <25 | <50 | <25 | <50 | <25 | <25 | <25 | 2,900 |
| Toluene | <25 | <50 | <25 | <50 | <25 | <25 | <25 | 1,500 |
| Total Xylenes | <50 | <326 | <50 | <100 | <50 | <50 | <50 | 4,100 |
| n-Butylbenzene | <25 | 3,100 | <25 | 4,700 | <25 | <25 | <25 | NS |
| sec-Butylbenzene | <25 | 1,900 | <25 | 2,900 | <25 | <25 | <25 | NS |
| tert-Butylbenzene | <25 | 260 | <25 | 320 | <25 | <25 | <25 | NS |
| 1,1-DCA | NA | NA | NA | NA | NA | NA | NA | NS |
| cis-1,2-DCE | <25 | <50 | 620 | <50 | <25 | <25 | <25 | NS |
| trans-1,2-DCE | <25 | <50 | 38 | <50 | <25 | <25 | <25 | NS |
| Isopropylbenzene | <25 | 1,100 | <25 | 1,800 | <25 | <25 | <25 | NS |
| p-Isopropyltoluene | <25 | 1,600 | <25 | <50 | <25 | <25 | <25 | NS |
| Methylene chloride | <25 | <50 | 68.0 | <50 | <25 | <25 | 54 | NS |
| Naphthalene | <25 | 1,900 | <25 | 4,200 | <25 | <25 | <25 | 400 |
| n-Propylbenzene | <25 | 2,300 | <25 | 4,100 | <25 | <25 | <25 | NS |
| 1,1,1-TCA | <25 | <50 | <25 | <50 | <25 | <25 | <25 | NS |
| TCE | <25 | <50 | 4,400 | <50 | <25 | <25 | <25 | NS |
| 1,2,3-TMB | <25 | 15,000 | 48 | 77 | <25 | <25 | <25 | NS |
| 1,3,5-TMB | <25 | 1,600 | <25 | <50 | <25 | <25 | <25 | NS |
| Vinyl chloride | <25 | <50 | 51 | <50 | <25 | <25 | <25 | NS |
| 1-Methyl-naphthalene | NA | NA | NA | NA | NA | NA | NA | 23,000 |
| 2-Methyl-naphthalene | NA | NA | NA | NA | NA | NA | NA | 20,000 |
| Lead (ppm) | NA | NA | NA | NA | NA | NA | NA | 500 |
| Nickel (ppm) | NA | NA | NA | NA | NA | NA | NA | NS |
| Chromium (ppm) | NA | NA | NA | NA | NA | NA | NA | 200* |
| Cadmium (ppm) | NA | NA | NA | NA | NA | NA | NA | 510 |
| Copper (ppm) | NA | NA | NA | NA | NA | NA | NA | NS |

(Continued)

Notes:
All results expressed in ppb unless otherwise indicated
Only detected parameters are indicated

Samples from boring GP-24 were collected on July 29, 1996
Samples from boring MW-4 were collected on July 30, 1996
Samples from borings GP-26 through GP-29 were collected on September 14, 1996

Shading indicates value exceeds generic NR 720 soil cleanup standard

(*): Standard refers to hexavalent chromium only

DCA: Dichloroethane DCE: Dichloroethene DRO: Diesel range organics GRO: Gasoline range organics
NS: No standard TCA: Trichloroethane TCE: Trichloroethene TMB: Trimethylbenzene

Checked by: 
Approved by: 

TABLE 1 (Continued)

Laboratory Soil Analytical Results
Andis Company Site
Racine, Wisconsin

| Sample | GP-61 | MW-22 | | NR 720 Soil Cleanup Standard |
|----------------------|-------|-------|------|------------------------------|
| | 10-12 | 4-6 | 8-10 | |
| GRO (ppm) | NA | NA | NA | 100 |
| DRO (ppm) | NA | NA | NA | 100 |
| Benzene | <25 | <29 | <28 | 5.5 |
| Ethylbenzene | <25 | <29 | <28 | 2,900 |
| Toluene | <25 | <29 | <28 | 1,500 |
| Total Xylenes | <50 | <41 | <37 | 4,100 |
| n-Butylbenzene | <25 | <29 | <28 | NS |
| sec-Butylbenzene | <25 | <29 | <28 | NS |
| tert-Butylbenzene | <25 | <29 | <28 | NS |
| 1,1-DCA | NA | <29 | <28 | NS |
| cis-1,2-DCE | <25 | <29 | <28 | NS |
| trans-1,2-DCE | <25 | <29 | <28 | NS |
| Isopropylbenzene | <25 | <29 | <28 | NS |
| p-Isopropyltoluene | <25 | <29 | <28 | NS |
| Methylene chloride | <25 | <58 | <56 | NS |
| Naphthalene | <25 | <29 | <28 | 400 |
| n-Propylbenzene | <25 | <29 | <28 | NS |
| 1,1,1-TCA | <25 | <29 | <28 | NS |
| TCE | <25 | <29 | <28 | NS |
| 1,2,3-TMB | <25 | <29 | <28 | NS |
| 1,3,5-TMB | <25 | <29 | <28 | NS |
| Vinyl chloride | <25 | <29 | <28 | NS |
| 1-Methyl-naphthalene | NA | NA | NA | 23,000 |
| 2-Methyl-naphthalene | NA | NA | NA | 20,000 |
| Lead (ppm) | NA | NA | NA | 500 |
| Nickel (ppm) | NA | NA | NA | NS |
| Chromium (ppm) | NA | NA | NA | 200* |
| Cadmium (ppm) | NA | NA | NA | 510 |
| Copper (ppm) | NA | NA | NA | NS |

Notes:

All results expressed in ppb unless otherwise indicated
Only detected parameters are indicated

Samples from boring GP-24 were collected on July 29, 1996
Samples from boring MW-4 were collected on July 30, 1996
Samples from borings GP-26 through GP-29 were collected on September 14, 1996

Shading indicates value exceeds generic NR 720 soil cleanup standard

(*): Standard refers to hexavalent chromium only

DCA: Dichloroethane

DCE: Dichloroethene

DRO: Diesel range organics

GRO: Gasoline range organics

NS: No standard

TCA: Trichloroethane

TCE: Trichloroethene

TMB: Trimethylbenzene

Checked by *KWS*

Approved by *[Signature]*

TABLE 2

Soil Sample Analytical Results
 Andis Company
 Racine, Wisconsin
 October 11, 1996

| Parameters | Sample ID (feet below land surface) | | | | | | | | NR 720 Soil Cleanup Standard |
|--------------------------|-------------------------------------|----------------|---------------|----------------|----------------|---------------|---------------|----------------|---------------------------------------|
| | SP-1 (2-4) | SP-1 (8-10) | SP-2 (2-4) | SP-2 (8-10) | SP-3 (8-10) | SP-4 (2-4) | SP-5 (2-4) | SP-5 (8-10) | |
| VOCs | | | | | | | | | |
| n-Butylbenzene | 3,700 | <50 | <50 | <500 | 220 | NA | 3,800 | <25 | NS |
| sec-Butylbenzene | 2,300 | <50 | 1,700 | <500 | 150 | NA | 2,600 | <25 | NS |
| 1,1-Dichloroethane | <130 | <50 | <50 | 970 | <25 | NA | <100 | <25 | NS |
| 1,1-Dichloroethene | <130 | <50 | <50 | 6,200 | 44 | NA | <100 | <25 | NS |
| cis-1,2-Dichloroethene | <130 | 710 | <50 | 1,500 | 3,600 | NA | <100 | 1,300 | NS |
| trans-1,2-Dichloroethene | <130 | 190 | <50 | <500 | 170 | NA | <100 | <25 | NS |
| Ethylbenzene | 520 | <50 | 620 | <500 | 52 | NA | <100 | <25 | 2,900 |
| Isopropylbenzene | 920 | <50 | 790 | <500 | 68 | NA | 2,000 | <25 | NS |
| p-Isopropyltoluene | <130 | <50 | 7,300 | <500 | <25 | NA | <100 | <25 | NS |
| Naphthalene | 3,100 | <50 | 1,200 | <500 | 58 | NA | 3,400 | <25 | NS |
| n-Propylbenzene | 1,800 | <50 | 1,700 | <500 | 160 | NA | 3,900 | <25 | NS |
| 1,1,1-Trichloroethane | <130 | <50 | <50 | 150,000 | <25 | NA | <100 | <25 | NS |
| Trichloroethene | <130 | 23,000 | <50 | 170,000 | 11,000 | NA | <100 | 100 | NS |
| 1,2,4-TMB | <130 | <50 | 17,000 | <500 | 1,200 | NA | 3,100 | <25 | NS |
| 1,3,5-TMB | <130 | <50 | 7,200 | <500 | <25 | NA | <100 | <25 | NS |
| Vinyl chloride | <130 | <50 | <50 | <500 | 630 | NA | <100 | 280 | NS |
| Total Xylenes | <260 | <100 | 1,990 | <1,000 | <50 | NA | <200 | <50 | 4,100 |
| PAHs (ppm) | | | | | | | | | |
| 1-Methylnaphthalene | 2.05 | <0.29 | 0.72 | <0.29 | NA | 2.71 | 1.27 | <0.29 | NS |
| 2-Methylnaphthalene | 1.78 | <0.29 | 0.52 | <0.29 | NA | 2.98 | 1.37 | <0.29 | NS |
| Naphthalene | 1.66 | <0.29 | 0.77 | <0.29 | NA | 3.30 | 1.57 | <0.29 | NS |

Notes:

All VOC samples have been methanol-preserved. The official WDNR reporting limit for these samples is 25 ppb.
 All concentrations in ppb unless otherwise noted.

TMB: Trimethylbenzene

NS: No standard

NA: Not analyzed

Checked by: 
 Approved by: 

Table 2
Groundwater Analytical Results Summary
Andis Company
Racine, Wisconsin

| MW-1 | | | | | | | MW-2 | | | | | | |
|-------------|----------------|---------------------|-------------------------|---------------------------|--------------|----------------|-------------|----------------|---------------------|-------------------------|---------------------------|-------------|----------------|
| Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride | Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride |
| 08/07/96 | <4.0 | <2.0 | <1.0 | <1.0 | <1.0 | <0.50 | 08/07/96 | NA | NA | NA | NA | NA | NA |
| 08/23/96 | NA | NA | NA | NA | NA | NA | 08/23/96 | NA | NA | NA | NA | NA | NA |
| 09/20/96 | NA | NA | NA | NA | NA | NA | 09/20/96 | <4.0 | <2.0 | 3 | <1.0 | <1.0 | 0.69 |
| 12/16/96 | <0.38 | <2.0 | <1.0 | <1.0 | <1.0 | <0.50 | 12/16/96 | <4.0 | <2.0 | 23 | 1.8 | <i>1.6</i> | 39 |
| 02/10/97 | <0.38 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 | 02/10/97 | <i>2.1</i> | <0.73 | 3.7 | <0.39 | <0.49 | 3.4 |
| 06/27/97 | <0.26 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 | 06/27/97 | <0.38 | <0.73 | <i>21</i> | 1.8 | <i>1.4</i> | 28 |
| 08/12/97 | <0.38 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 | 08/12/97 | <i>0.51</i> | 7 | <i>7</i> | 0.64 | <i>0.58</i> | 9.8 |
| 05/29/98 | <0.26 | <0.34 | <0.39 | <0.37 | <0.37 | <0.38 | 05/29/98 | <i>0.89</i> | 7.8 | <i>10</i> | 1.1 | <i>0.82</i> | 25 |
| 09/10/98 | <0.38 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 | 09/10/98 | <0.25 | <0.25 | <i>14</i> | 1.2 | <i>0.98</i> | 62 |
| 11/16/98 | <0.38 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 | 11/16/98 | <0.38 | <0.73 | <i>13</i> | 0.77 | <i>0.9</i> | 26 |
| MW-3 | | | | | | | MW-4 | | | | | | |
| Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride | Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride |
| 08/07/96 | <4.0 | 2.8 | 150 | <i>40</i> | 130 | 120 | 08/07/96 | <4.0 | <2.0 | 3.2 | <1.0 | <i>1.6</i> | 0.5 |
| 08/23/96 | NA | NA | NA | NA | NA | NA | 08/23/96 | NA | NA | NA | NA | NA | NA |
| 09/20/96 | NA | NA | NA | NA | NA | NA | 09/20/96 | NA | NA | NA | NA | NA | NA |
| 12/16/96 | <4.0 | 14 | 420 | 170 | 550 | 470 | 12/16/96 | <4.0 | <2.0 | <i>16</i> | <1.0 | 39 | 0.69 |
| 02/10/97 | <0.38 | 3.7 | 230 | <i>50</i> | 190 | 110 | 02/10/97 | <0.65 | <0.57 | <i>12</i> | <0.52 | 24 | 0.48 |
| 06/27/97 | <0.38 | <i>4.5</i> | 260 | <i>97</i> | 250 | 170 | 06/27/97 | <0.38 | <0.73 | <i>12</i> | 0.66 | 20 | 0.46 |
| 08/12/97 | <0.76 | 5.5 | 360 | <i>66</i> | 400 | 75 | 08/12/97 | <0.38 | <0.73 | 5.9 | <0.73 | 11 | 0.46 |
| 05/29/98 | <0.26 | <i>4</i> | 350 | <i>93</i> | 600 | 310 | 05/29/98 | <0.32 | 0.39 | 6.2 | 0.4 | 20 | 0.4 |
| 09/10/98 | <2.5 | 12 | 570 | 130 | 1,200 | 600 | 09/10/98 | <0.25 | <0.25 | <i>14</i> | 0.51 | 42 | <0.25 |
| 11/16/98 | <7.6 | <15 | 420 | <i>78</i> | 770 | 170 | 11/16/98 | <0.38 | <0.73 | <i>18</i> | <0.39 | 42 | <0.46 |
| NR 140 ES | 3 | 7 | 70 | 100 | 5 | 0.2 | NR 140 ES | 3 | 7 | 70 | 100 | 5 | 0.2 |
| R 140 PAL | 0.3 | 0.7 | 7 | 20 | 0.5 | 0.02 | R 140 PAL | 0.3 | 0.7 | 7 | 20 | 0.5 | 0.02 |

Notes:

BOLD indicates NR 140 ES exceedance ES: Enforcement standard
ITALICS 140 PAL exceedance PAL: Preventive action limit

TCE: Trichloroethane
 NA: not analyzed

Table 2
Groundwater Analytical Results Summary
Andis Company
Racine, Wisconsin

| MW-5 | | | | | | | MW-11 | | | | | | |
|-------------|----------------|---------------------|-------------------------|---------------------------|------------|----------------|-------------|----------------|---------------------|-------------------------|---------------------------|-------------|----------------|
| Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride | Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride |
| 08/07/96 | <4.0 | <2.0 | 22 | <1.0 | <i>1</i> | 4.5 | 08/07/96 | NI | NI | NI | NI | NI | NI |
| 08/23/96 | NA | NA | NA | NA | NA | NA | 08/23/96 | NI | NI | NI | NI | NI | NI |
| 09/20/96 | NA | NA | NA | NA | NA | NA | 09/20/96 | NI | NI | NI | NI | NI | NI |
| 12/16/96 | <4.0 | <2.0 | 210 | 7 | 5.1 | 84 | 12/16/96 | NI | NI | NI | NI | NI | NI |
| 02/10/97 | 32 | <5.7 | 130 | <5.2 | <i>3.4</i> | 20 | 02/10/97 | NI | NI | NI | NI | NI | NI |
| 06/27/97 | <0.38 | <0.73 | 110 | 3.6 | <i>2.1</i> | 32 | 06/27/97 | <0.38 | <0.73 | 0.77 | <0.39 | <i>1.9</i> | <0.46 |
| 08/12/97 | <0.38 | <0.73 | 98 | 2.2 | <i>2</i> | 16 | 08/12/97 | <0.38 | <0.73 | 0.31 | <0.39 | <i>0.54</i> | <0.46 |
| 05/29/98 | <0.26 | <3.4 | <i>62</i> | 2.9 | <i>2.4</i> | 37 | 05/29/98 | <0.26 | <0.34 | <0.39 | <0.37 | <0.37 | 0.74 |
| 09/10/98 | <0.25 | <0.25 | 90 | 3.1 | <i>2.5</i> | 61 | 09/10/98 | <0.25 | <0.25 | <0.25 | <0.25 | <0.25 | <0.25 |
| 11/16/98 | <1.9 | <3.6 | 190 | 5.2 | 6 | 67 | 11/16/98 | <0.38 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 |
| MW-21 | | | | | | | MW-22 | | | | | | |
| Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride | Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride |
| 08/07/96 | NI | NI | NI | NI | NI | NI | 08/07/96 | NI | NI | NI | NI | NI | NI |
| 08/23/96 | NI | NI | NI | NI | NI | NI | 08/23/96 | NI | NI | NI | NI | NI | NI |
| 09/20/96 | NI | NI | NI | NI | NI | NI | 09/20/96 | NI | NI | NI | NI | NI | NI |
| 12/16/96 | NI | NI | NI | NI | NI | NI | 12/16/96 | NI | NI | NI | NI | NI | NI |
| 02/10/97 | NI | NI | NI | NI | NI | NI | 02/10/97 | NI | NI | NI | NI | NI | NI |
| 06/27/97 | NI | NI | NI | NI | NI | NI | 06/27/97 | NI | NI | NI | NI | NI | NI |
| 08/12/97 | NI | NI | NI | NI | NI | NI | 08/12/97 | NI | NI | NI | NI | NI | NI |
| 05/29/98 | <0.26 | <0.34 | <0.39 | <0.37 | <0.37 | <0.38 | 05/29/98 | <0.26 | <0.34 | <0.39 | <0.37 | <0.37 | <0.38 |
| 09/10/98 | <0.25 | <0.25 | <0.25 | <0.25 | <0.25 | <0.25 | 09/10/98 | <0.25 | <0.25 | <0.25 | <0.25 | <0.25 | <0.25 |
| 11/16/98 | <0.65 | <0.57 | <0.52 | <0.52 | <0.34 | <0.48 | 11/16/98 | <0.65 | <0.57 | <0.52 | <0.52 | <0.34 | <0.48 |
| NR 140 ES | 3 | 7 | 70 | 100 | 5 | 0.2 | NR 140 ES | 3 | 7 | 70 | 100 | 5 | 0.2 |
| R 140 PAL | 0.3 | 0.7 | 7 | 20 | 0.5 | 0.02 | R 140 PAL | 0.3 | 0.7 | 7 | 20 | 0.5 | 0.02 |

Notes: **BOLD** indicates NR 140 ES exceedance ES: Enforcement standard *ITALICS* R 140 PAL exceedance PAL: Preventive action limit
TCE: Trichloroethane NA: not analyzed NI: Not Installed

Table 2
Groundwater Analytical Results Summary
Andis Company
Racine, Wisconsin

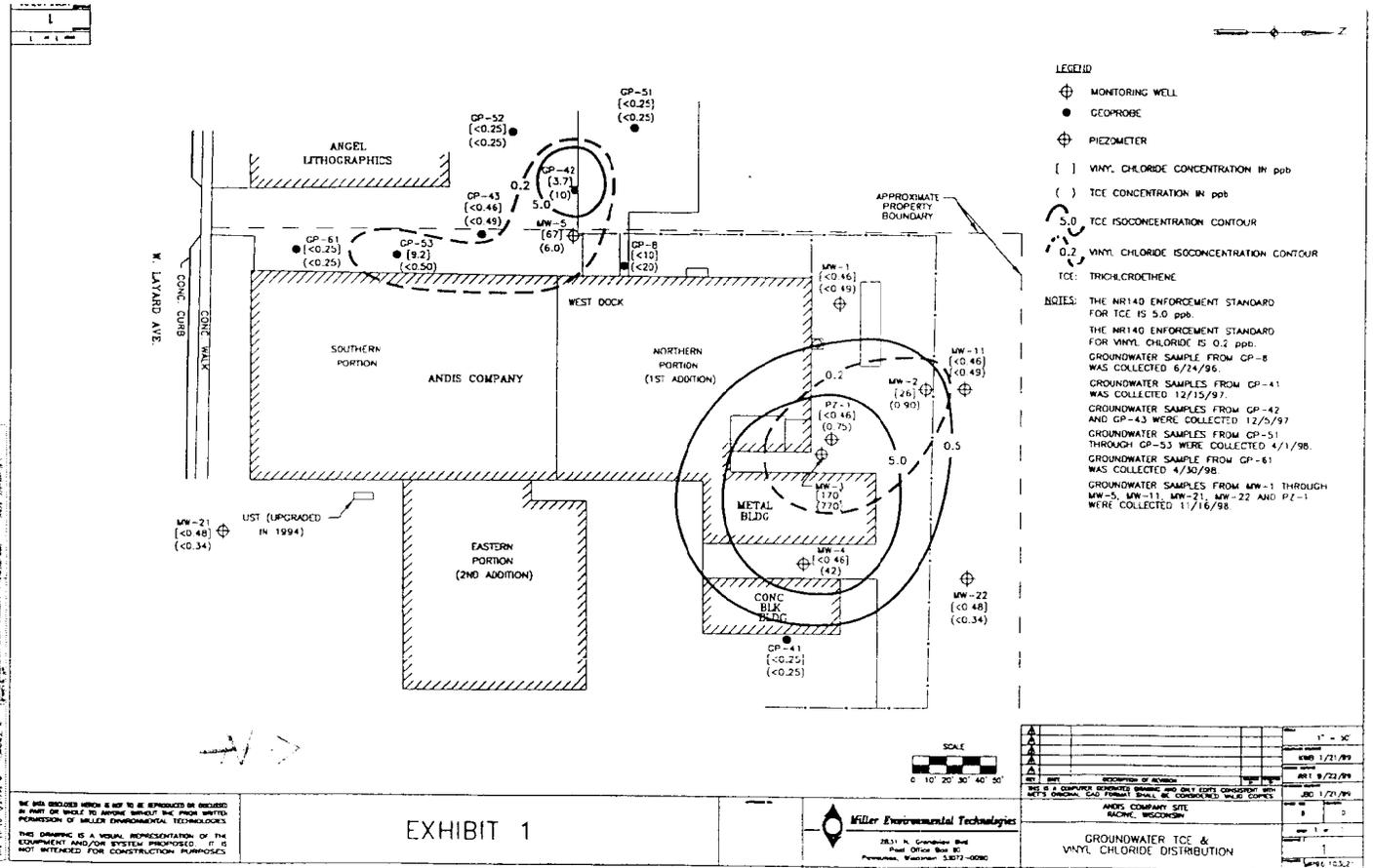
| PZ-1 | | | | | | | | | | | | | |
|-------------|----------------|---------------------|-------------------------|---------------------------|-------------|----------------|-------------|----------------|---------------------|-------------------------|---------------------------|-----|----------------|
| Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride | Sample Date | Chloro-methane | 1,1-Dichloro-ethene | cis-1,2-Dichloro-ethene | trans-1,2-Dichloro-ethene | TCE | Vinyl Chloride |
| 08/07/96 | NI | NI | NI | NI | NI | NI | | | | | | | |
| 08/23/96 | NI | NI | NI | NI | NI | NI | | | | | | | |
| 09/20/96 | NI | NI | NI | NI | NI | NI | | | | | | | |
| 12/16/96 | NI | NI | NI | NI | NI | NI | | | | | | | |
| 02/10/97 | NI | NI | NI | NI | NI | NI | | | | | | | |
| 06/27/97 | 12 | <0.73 | 0.77 | <0.39 | <i>1.9</i> | <0.46 | | | | | | | |
| 08/12/97 | <0.38 | <0.73 | 0.31 | <0.39 | <i>0.54</i> | <0.46 | | | | | | | |
| 05/29/98 | <0.38 | <0.73 | 0.81 | <0.39 | <i>2.1</i> | <0.46 | | | | | | | |
| 09/10/98 | <0.38 | <0.73 | <0.23 | <0.39 | <0.49 | <0.46 | | | | | | | |
| 11/16/98 | <0.38 | <0.73 | 0.4 | <0.39 | <i>0.75</i> | <0.46 | | | | | | | |
| NR 140 ES | 3 | 7 | 70 | 100 | 5 | 0.2 | NR 140 ES | 3 | 7 | 70 | 100 | 5 | 0.2 |
| R 140 PAL | 0.3 | 0.7 | 7 | 20 | 0.5 | 0.02 | R 140 PAL | 0.3 | 0.7 | 7 | 20 | 0.5 | 0.02 |

Notes:

BOLD indicates NR 140 ES exceedance ES: Enforcement standard
ITALICS 140 PAL exceedance PAL: Preventive action limit

TCE: Trichloroethane NA: not analyzed NI: Not Installed

100-27854
9023 528



WE WILL DISCLOSE WHICH IS NOT TO BE REPRODUCED OR DISCLOSED IN PART OR WHOLE TO ANYONE WITHOUT THE PRIOR WRITTEN PERMISSION OF MILLER ENVIRONMENTAL TECHNOLOGIES. THIS DRAWING IS A VISUAL REPRESENTATION OF THE EQUIPMENT AND/OR SYSTEM PROPOSED. IT IS NOT INTENDED FOR CONSTRUCTION PURPOSES.

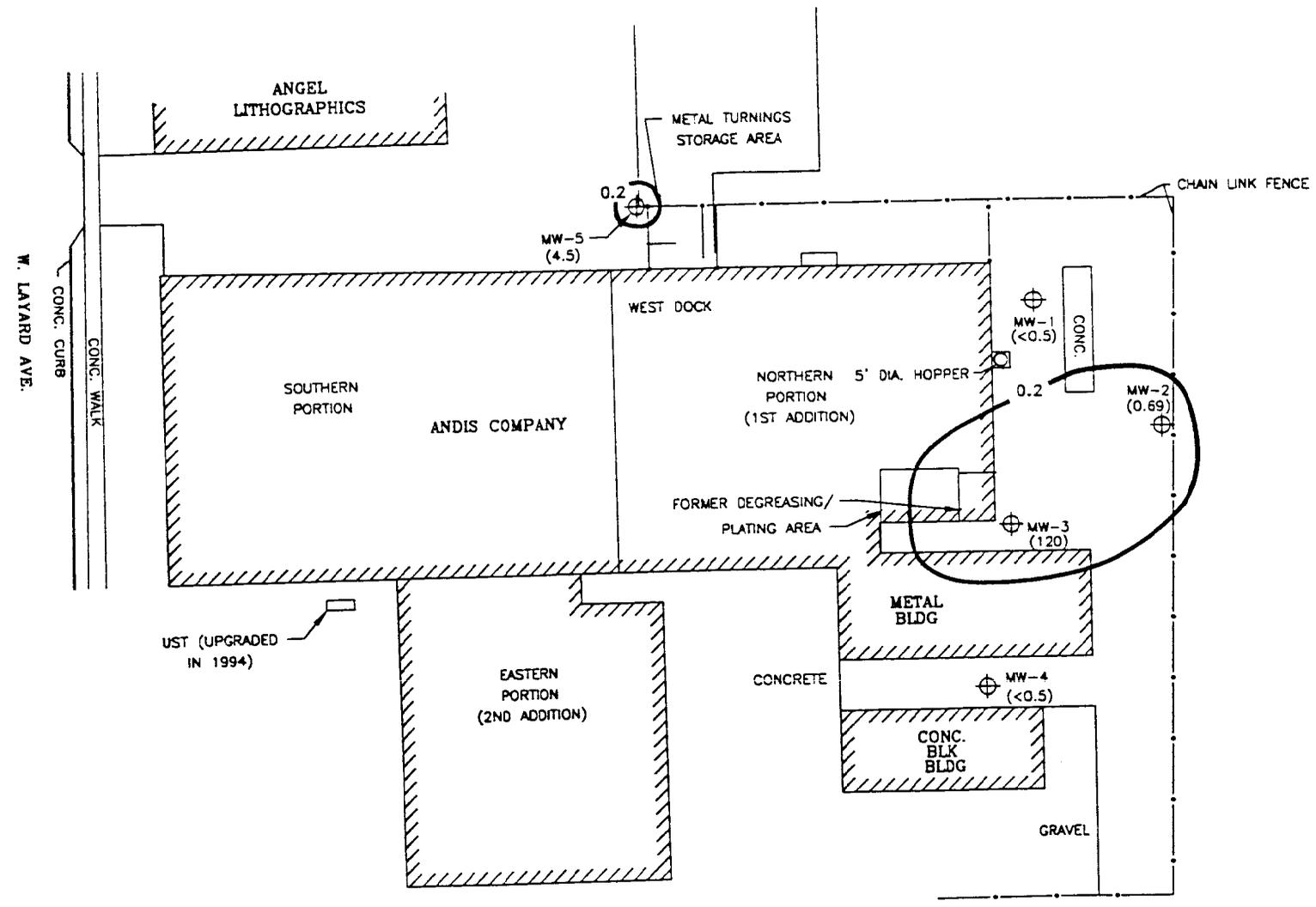
EXHIBIT 1

Miller Environmental Technologies
2831 N. Greenway Blvd
Post Office Box 87
Pewaukee, Wisconsin 53072-0080

| NO. | DESCRIPTION OF REVISION | DATE |
|-----|-------------------------|---------|
| 1 | | 1/21/99 |
| 2 | | 8/22/99 |
| 3 | | 1/21/99 |

| ANDIS COMPANY SITE MACHINE, WISCONSIN | |
|--|-----------|
| DATE | 1/21/99 |
| SCALE | 1" = 30' |
| PROJECT NO. | 100-27854 |
| DRAWN BY | 1 |
| CHECKED BY | 1 |
| DATE | 1/21/99 |

DRAWING NO. M96.103R51
 DRAWN BY: JPH
 1/25/97
 CHECKED BY: TTF
 1/28/97
 APPROVED BY: TMF
 1/28/97



LEGEND

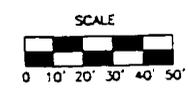
⊕ MONITORING WELL

() CONCENTRATIONS IN ppb

0.2 ISOCONCENTRATION CONTOUR

NOTE: NR140 ENFORCEMENT STANDARD FOR VINYL CHLORIDE IS 0.2 ppb

Miller Environmental Technologies, LLC



Groundwater Vinyl Chloride Distribution
 Andis Company Site
 Racine, Wisconsin

FIGURE NO.
 5.1

THE INTERPRETATIONS IN THIS FIGURE ARE BASED ON KNOWN POINTS IN TIME AND SPACE AND ARE INTEGRAL TO A WRITTEN REPORT AND SHOULD BE REVIEWED IN THAT CONTEXT

**Table 1
Groundwater Elevation
Andis Company
Racine, Wisconsin**

| MW-1 | | | MW-2 | | | MW-3 | | |
|----------------------------|--------------|-----------------------|----------------------------|--------------|-----------------------|----------------------------|--------------|-----------------------|
| Surface Elevation | | 640.75 | Surface Elevation | | 640.12 | Surface Elevation | | 640.52 |
| Top of Casing Elevation | | 640.46 | Top of Casing Elevation | | 639.78 | Top of Casing Elevation | | 640.07 |
| Bottom of Screen Elevation | | 625.46 | Bottom of Screen Elevation | | 624.78 | Bottom of Screen Elevation | | |
| Measurement Date | DTW (Casing) | Groundwater Elevation | Measurement Date | DTW (Casing) | Groundwater Elevation | Measurement Date | DTW (Casing) | Groundwater Elevation |
| 08/07/96 | 11.93 | 628.53 | 08/07/96 | NM | NM | 08/07/96 | 10.29 | 629.78 |
| 08/23/96 | 6.37 | 634.09 | 08/23/96 | NM | NM | 08/23/96 | 4.7 | 635.37 |
| 09/20/96 | 4.67 | 635.79 | 09/20/96 | 12.70 | 627.08 | 09/20/96 | 4.57 | 635.5 |
| 12/16/96 | 3.12 | 637.34 | 12/16/96 | 6.75 | 633.03 | 12/16/96 | 3.50 | 636.57 |
| 02/10/97 | 2.46 | 638 | 02/10/97 | 6.61 | 633.17 | 02/10/97 | 2.83 | 637.24 |
| 06/27/97 | 2.00 | 638.46 | 06/27/97 | 3.55 | 636.23 | 06/27/97 | 3.55 | 636.52 |
| 08/12/97 | 3.31 | 637.15 | 08/12/97 | 7.44 | 632.34 | 08/12/97 | 4.43 | 635.64 |
| 05/29/98 | 2.79 | 637.67 | 05/29/98 | 2.42 | 637.36 | 05/29/98 | 2.87 | 637.2 |
| 09/10/98 | 2.93 | 637.53 | 09/10/98 | 4.03 | 635.75 | 09/10/98 | 4.00 | 636.07 |
| 11/16/98 | 2.37 | 638.09 | 11/16/98 | 5.57 | 634.21 | 11/16/98 | 3.88 | 636.19 |

Note: Measurements are in feet; elevations are relative to mean sea level
DTW=depth to water (from top of casing)

NM=Not Measured
NI=Not Installed

Table 1 (continued)
Groundwater Elevation
Andis Company
Racine, Wisconsin

| PZ-21 | | | MW-21 | | | MW-22 | | |
|----------------------------|--------------|-----------------------|----------------------------|--------------|-----------------------|----------------------------|--------------|-----------------------|
| Surface Elevation | | 640.61 | Surface Elevation | | 639.50 | Surface Elevation | | 638.97 |
| Top of Casing Elevation | | 640.22 | Top of Casing Elevation | | 639.10 | Top of Casing Elevation | | 638.57 |
| Bottom of Screen Elevation | | 608.22 | Bottom of Screen Elevation | | 620.60 | Bottom of Screen Elevation | | 614.57 |
| Measurement Date | DTW (Casing) | Groundwater Elevation | Measurement Date | DTW (Casing) | Groundwater Elevation | Measurement Date | DTW (Casing) | Groundwater Elevation |
| 08/07/96 | NI | NI | 08/07/96 | NI | NI | 08/07/96 | NI | NI |
| 08/23/96 | NI | NI | 08/23/96 | NI | NI | 08/23/96 | NI | NI |
| 09/20/96 | NI | NI | 09/20/96 | NI | NI | 09/20/96 | NI | NI |
| 12/16/96 | NI | NI | 12/16/96 | NI | NI | 12/16/96 | NI | NI |
| 02/10/97 | NI | NI | 02/10/97 | NI | NI | 02/10/97 | NI | NI |
| 06/27/97 | 18.88 | 621.34 | 06/27/97 | NI | NI | 06/27/97 | NI | NI |
| 08/12/97 | 8.59 | 631.63 | 08/12/97 | NI | NI | 08/12/97 | NI | NI |
| 05/29/98 | 8.25 | 631.97 | 05/29/98 | 13.56 | 625.54 | 05/29/98 | 3.85 | 634.72 |
| 09/10/98 | 8.52 | 631.7 | 09/10/98 | 13.59 | 625.51 | 09/10/98 | 4.79 | 633.78 |
| 11/16/98 | 8.37 | 631.85 | 11/16/98 | 13.64 | 625.46 | 11/16/98 | 2.36 | 636.21 |

Note: Measurements are in feet; elevations are relative to mean sea level
DTW=depth to water (from top of casing)

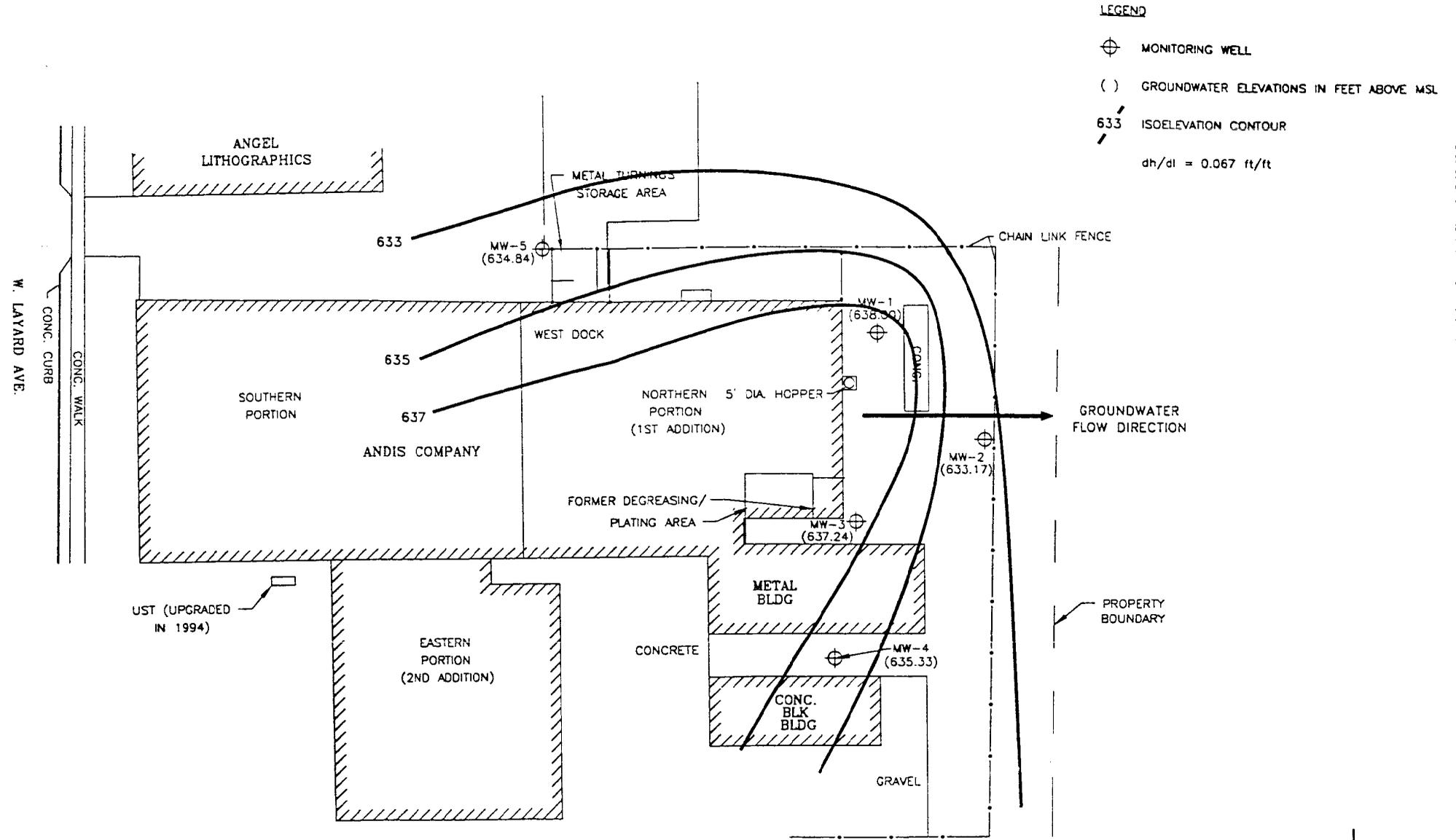
NM=Not Measured
NI=Not Installed

Table 1 (continued)
Groundwater Elevation
Andis Company
Racine, Wisconsin

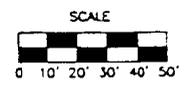
| MW-4 | | | MW-5 | | | MW-11 | | |
|----------------------------|------|--------|----------------------------|------|--------|----------------------------|-------|--------|
| Surface Elevation | | 640.36 | Surface Elevation | | 640.78 | Surface Elevation | | 639.76 |
| Top of Casing Elevation | | 639.97 | Top of Casing Elevation | | 640.24 | Top of Casing Elevation | | 639.03 |
| Bottom of Screen Elevation | | 622.47 | Bottom of Screen Elevation | | 622.74 | Bottom of Screen Elevation | | 612.05 |
| 08/07/96 | 4.77 | 635.69 | 08/07/96 | 8.38 | 631.4 | 08/07/96 | NI | NI |
| 08/23/96 | 4.5 | 635.96 | 08/23/96 | 6.29 | 633.49 | 08/23/96 | NI | NI |
| 09/20/96 | 5.15 | 635.31 | 09/20/96 | 6.49 | 633.29 | 09/20/96 | NI | NI |
| 12/16/96 | 4.40 | 636.06 | 12/16/96 | 6.65 | 633.13 | 12/16/96 | NI | NI |
| 02/10/97 | 4.64 | 635.82 | 02/10/97 | 5.40 | 634.38 | 02/10/97 | NI | NI |
| 06/27/97 | 4.13 | 636.33 | 06/27/97 | 6.48 | 633.3 | 06/27/97 | 10.25 | 629.82 |
| 08/12/97 | 4.63 | 635.83 | 08/12/97 | 6.68 | 633.1 | 08/12/97 | 8.57 | 631.5 |
| 05/29/98 | 4.47 | 635.99 | 05/29/98 | 9.75 | 630.03 | 05/29/98 | 8.00 | 632.07 |
| 09/10/98 | 4.73 | 635.73 | 09/10/98 | 6.51 | 633.27 | 09/10/98 | 8.61 | 631.46 |
| 11/16/98 | 4.03 | 636.43 | 11/16/98 | 6.26 | 633.52 | 11/16/98 | 8.10 | 631.97 |

Note: Measurements are in feet; elevations are relative to mean sea level
DTW=depth to water (from top of casing)

NM=Not Measured
NI=Not Installed



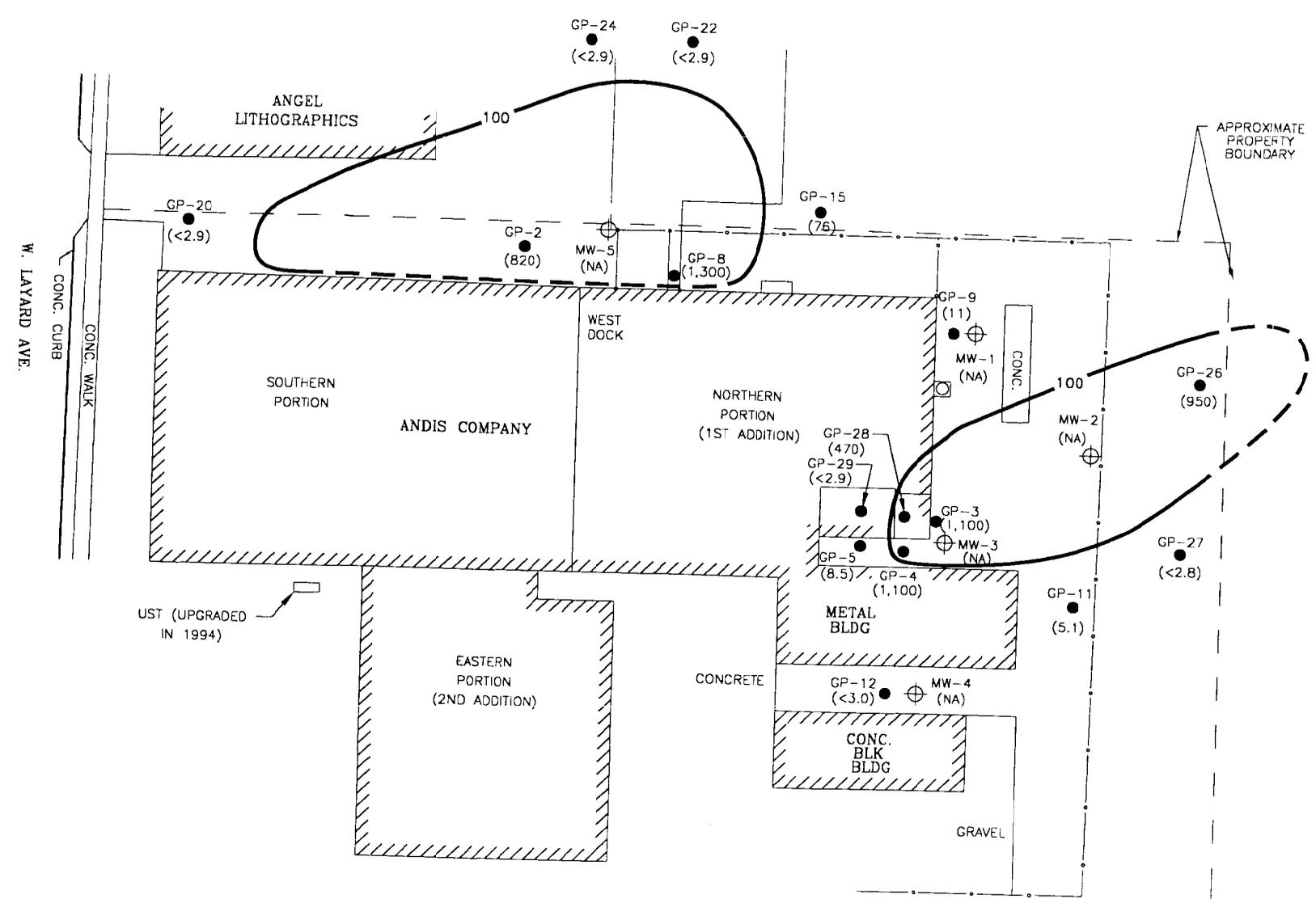
 Miller Environmental Technologies, LLC



Potentiometric Surface
(2/10/97)
Andis Company Site
Racine, Wisconsin

FIGURE NO.
6.1

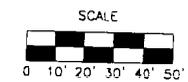
THE INTERPRETATIONS IN THIS FIGURE ARE BASED ON KNOWN POINTS IN TIME AND SPACE AND ARE INTEGRAL TO A WRITTEN REPORT AND SHOULD BE REVIEWED IN THAT CONTEXT.



- LEGEND**
- ⊕ MONITORING WELL
 - GEOPROBE
 - () CONCENTRATIONS IN ppm
 - (NA) NOT ANALYZED
 - 100 ISOCONCENTRATION CONTOUR

NOTES: NR720 GENERIC CLEANUP STANDARD FOR GRO IS 100 ppm
 SOIL SAMPLES WERE COLLECTED ON 6/24/96, 7/29/96, 7/30/96, AND 8/14/96
 ONLY GEOPROBE LOCATIONS ANALYZED FOR GRO ARE DEPICTED.
 BASED ON AN NR720-19 EVALUATION, THE OBSERVED LEVEL OF GRO AND THE ASSOCIATED INDIVIDUAL COMPOUNDS DO NOT POSE A RISK TO HUMAN HEALTH.

ANDIS COMPANY SITE
 1/21/99
 DRAWN BY: JED
 CHECKED BY: JED
 DATE: 1/21/99
 SCALE: 1" = 50'
 SHEET: 3 OF 12
 PROJECT: WP96.103L3



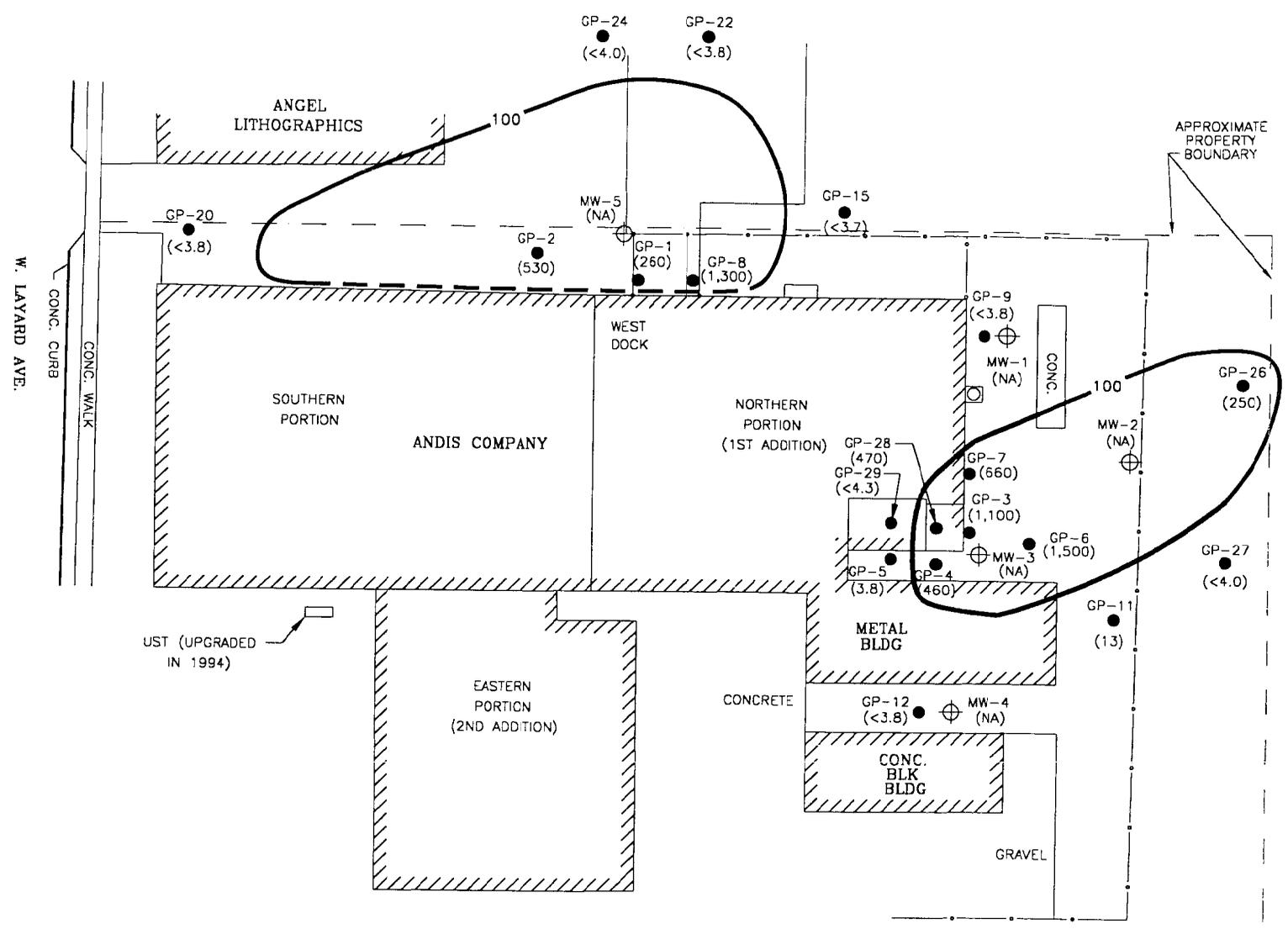
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APPROVED BY: _____

Miller Environmental Technologies
 2831 N. Grandview Blvd.
 Post Office Box 90
 Pewaukee, Wisconsin 53072-0090

| | |
|---|-------------|
| SCALE | 1" = 50' |
| DESIGNED BY/DATE | KWB 1/21/99 |
| DRAWN BY/DATE | JME 1/21/99 |
| CHECKED BY/DATE | JED 1/21/99 |
| REV. DATE DESCRIPTION OF REVISION | |
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| SHEET NO. | 8 |
| REVISION | 0 |
| SHEET 3 OF 12 | |
| PROJECT | WP96.103L3 |

SOIL GRO DISTRIBUTION



- LEGEND**
- ⊕ MONITORING WELL
 - GEOPROBE
 - () CONCENTRATIONS IN ppm
 - (NA) NOT ANALYZED
 - 100 ISOCONCENTRATION CONTOUR

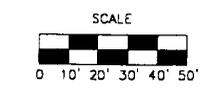
NOTES: NR720 GENERIC CLEANUP STANDARD FOR DRO IS 100 ppm

SOIL SAMPLES WERE COLLECTED ON 6/24/96, 7/29/96, 7/30/96, AND 8/14/96

ONLY GEOPROBE LOCATIONS ANALYZED FOR DRO ARE DEPICTED.

BASED ON AN NR720-19 EVALUATION, THE OBSERVED LEVEL OF DRO AND THE ASSOCIATED INDIVIDUAL COMPOUNDS DO NOT POSE A RISK TO HUMAN HEALTH.

ANDIS COMPANY SITE
 PROJECT NAME
 PROJECT NO.
 DATE
 DRAWN BY
 CHECKED BY
 SCALE
 SHEET NO.



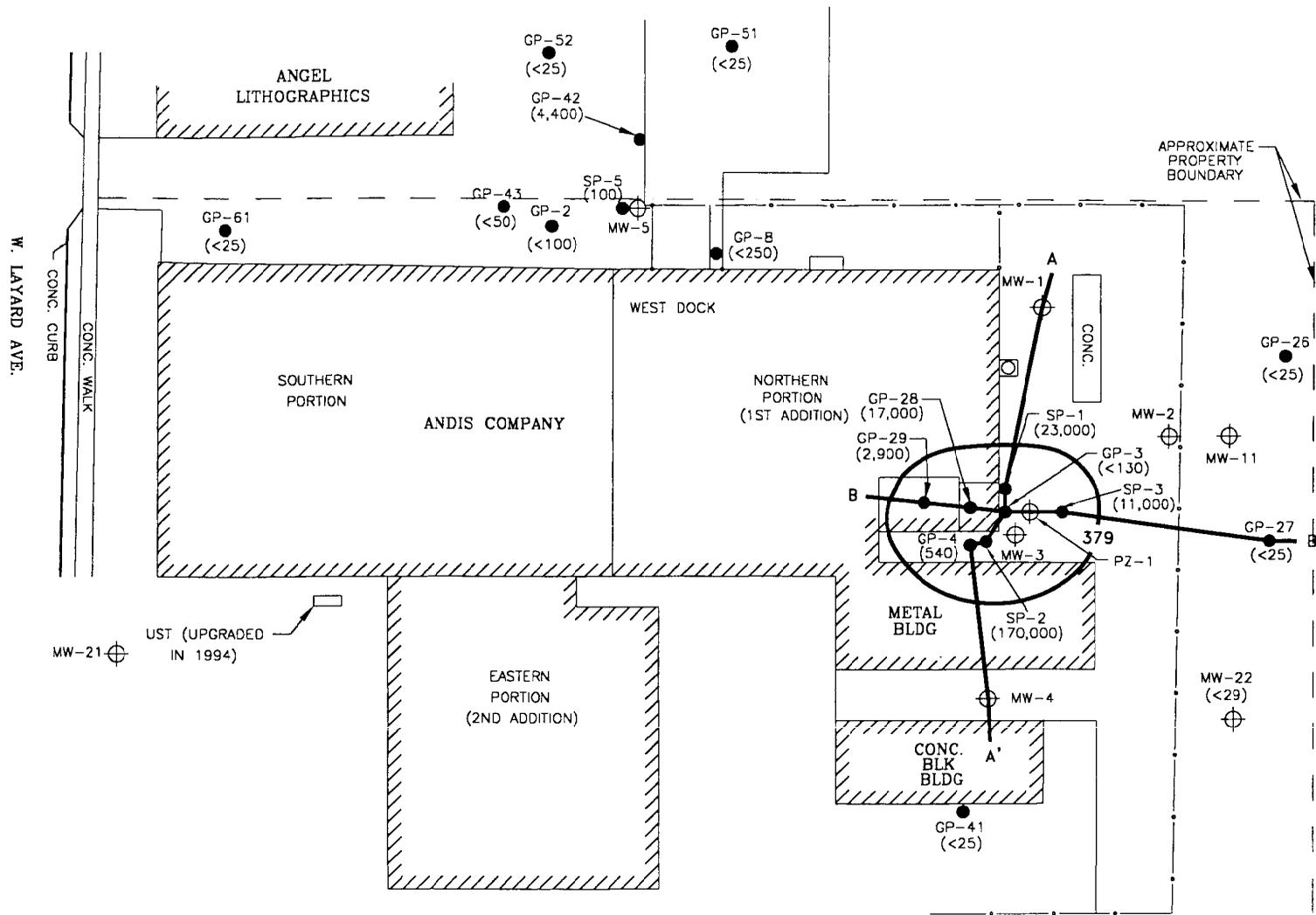
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|--|-------------|-------------------------|---------|------|
| SCALE | 1" = 50' | | | |
| DESIGNED BY/DATE | KWB 1/21/99 | | | |
| DRAWN BY/DATE | LME 1/21/99 | | | |
| CHECKED BY/DATE | JDS 1/21/99 | | | |
| REV | DATE | DESCRIPTION OF REVISION | REVISED | DATE |
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| ANDIS COMPANY SITE RACINE, WISCONSIN | | SOIL DRO DISTRIBUTION | | |
| SHEET NO. | 8 | TOTAL SHEETS | 0 | |
| SHEET 4 OF 12 | | 4 | | |
| PROJECT | | MP96.103L4 | | |

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Pewaukee, Wisconsin 53072-0090



- LEGEND**
- ⊕ MONITORING WELL
 - GEOPROBE
 - () TCE CONCENTRATION IN ppb
 - 379 ISOCONCENTRATION CONTOUR

TCE: TRICHLOROETHENE
VOCs: VOLATILE ORGANIC COMPOUNDS

NOTES: THE SITE SPECIFIC RCL FOR TCE HAS BEEN DETERMINED TO BE 379 ppb.
GEOPROBE LOCATIONS THAT WERE NOT ANALYZED FOR VOCs ARE NOT SHOWN ON FIGURE.

LAST EDITED: 1/21/99 • PERMANCE, WI
 APPROVED BY: [Signature] DATE: 1/21/99
 DRAWN BY: [Signature] DATE: 1/21/99
 CHECKED BY: [Signature] DATE: 1/21/99
 PROJECT NAME: ANDIS COMPANY SITE
 COMMENTS: CA

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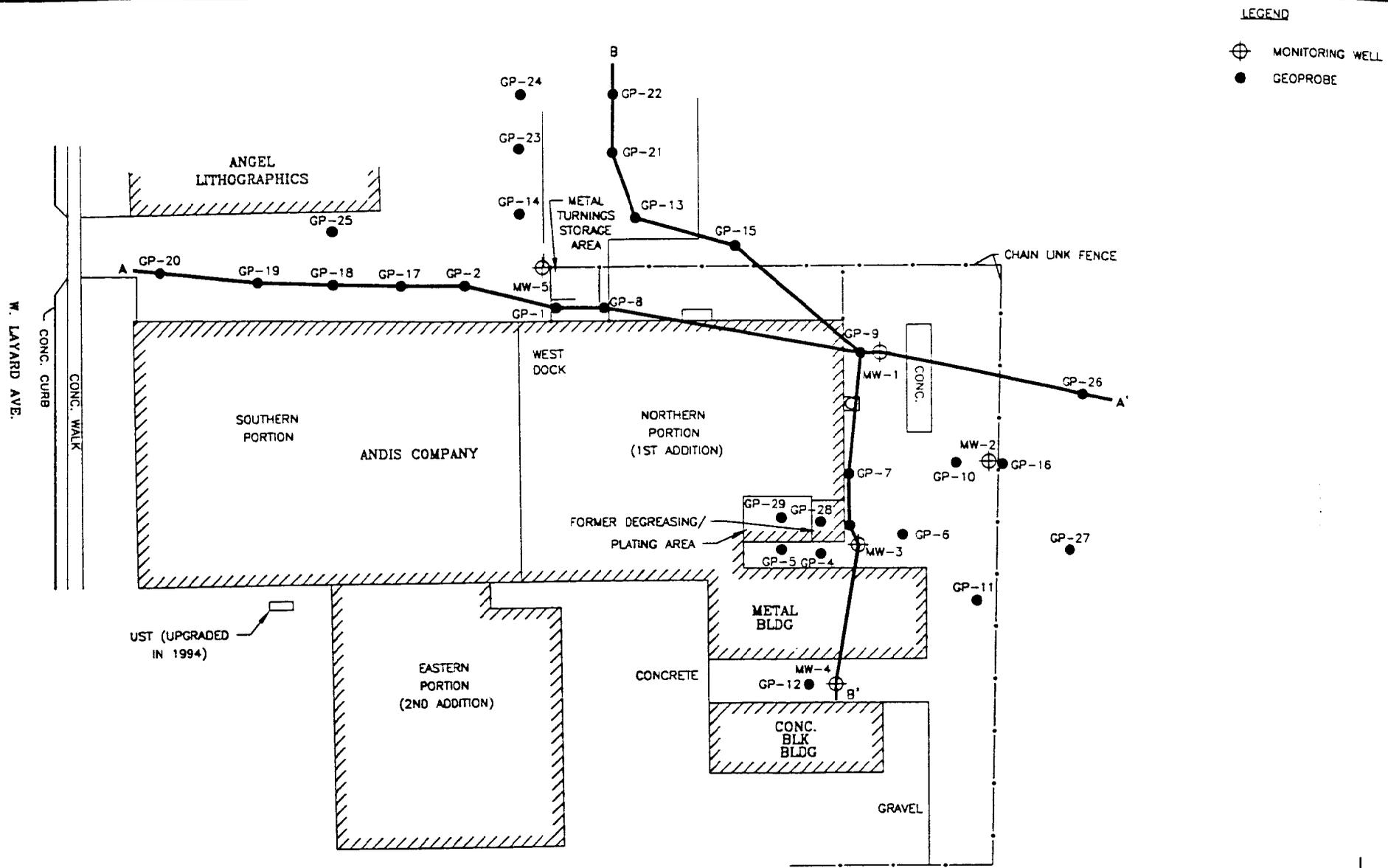
APPROVED BY: [Signature]

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Pewaukee, Wisconsin 53072-0090

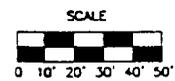
| | |
|---|-------------|
| SCALE | 1" = 50' |
| DESIGNED BY/DATE | KWB 1/21/99 |
| CHECKED BY/DATE | LME 1/21/99 |
| THIS IS A COMPUTER GENERATED DRAWING AND ONLY EDITS CONSISTENT WITH MET'S ORIGINAL CAD FORMAT SHALL BE CONSIDERED VALID COPIES. | |
| DATE | 1/21/99 |
| DESCRIPTION OF REVISION | |
| NO. OF REVISIONS | 0 |
| DATE | 1/21/99 |
| BY | JBD |
| PROJECT NO. | MP96.103LS |
| SHEET NO. | 5 |
| TOTAL SHEETS | 12 |

HORIZONTAL SOIL TCE DISTRIBUTION
(6/24/96-4/30/98)

DRAWING NO. M96.103R42
 APPROVED BY: TMF 1/25/97
 CHECKED BY: TJE 1/25/97
 JPH 1/25/97



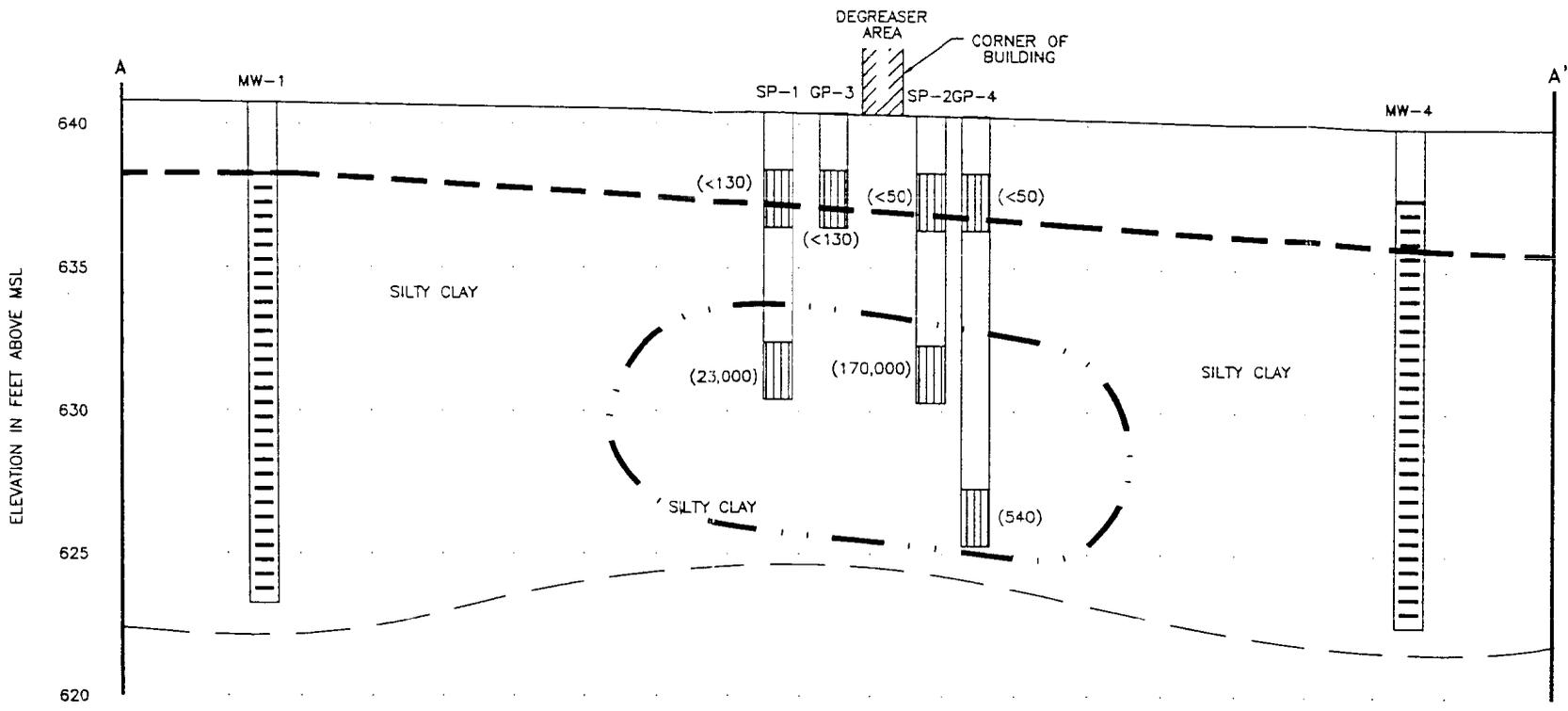

 Miller Environmental Technologies, LLC



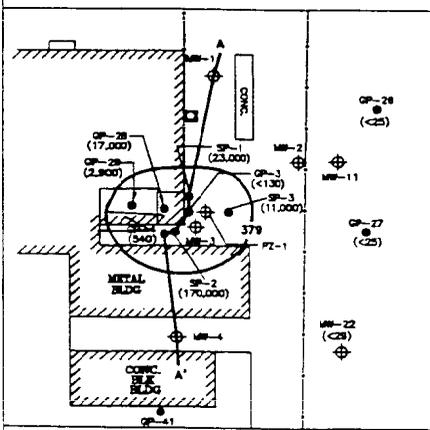
Geologic Cross-Section
 Plan View
 Andis Company Site
 Racine, Wisconsin

FIGURE NO.
 4.2

THE INTERPRETATIONS IN THIS FIGURE ARE BASED ON KNOWN POINTS IN TIME AND SPACE AND ARE INTEGRAL TO A WRITTEN REPORT AND SHOULD BE REVIEWED IN THAT CONTEXT



PLAN VIEW



LEGEND

-  SAMPLE INTERVAL
-  SCREENED INTERVAL
-  GROUNDWATER TABLE (11/16/98)
-  () TCE CONCENTRATION IN PPB
-  APPROXIMATE EXTENT OF VOC IMPACTS BASED ON PID AND ANALYTICAL RESULTS

SCALE
 HORIZONTAL: 1" = 20'
 VERTICAL: 1" = 5'

| REV | DATE | DESCRIPTION OF REVISION | BY | CHKD |
|-----|------|-------------------------|----|------|
| | | | | |
| | | | | |
| | | | | |
| | | | | |

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ANDIS COMPANY SITE
 RACINE, WISCONSIN

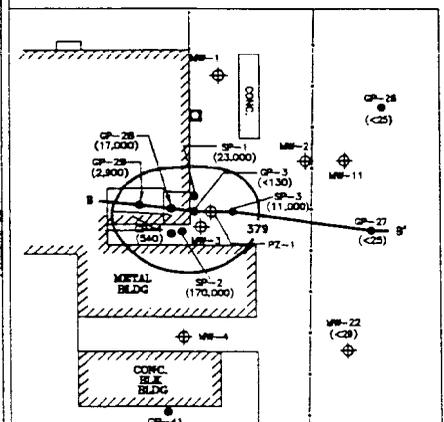
SOIL TCE DISTRIBUTION
 CROSS-SECTION A-A'

LAST EDITED: 1/21/98 @ PEWAUKEE, WI
 MILLER ENVIRONMENTAL TECHNOLOGIES
 2831 N. GRANDVIEW BLVD.
 PEWAUKEE, WI 53072-0090
 ANDIS COMPANY SITE
 RACINE, WISCONSIN

LAST EDITED: 1/21/98 BY PERNAKKE, WI
PROJECT NO. 96010317
SHEET 1 OF 1
ANDIS COMPANY SITE

- LEGEND**
-  SAMPLE INTERVAL
 -  SCREENED INTERVAL
 -  GROUNDWATER TABLE (11/16/98) APPROXIMATED BASED ON MW-2, MW-3, AND MW-11
 - () TCE CONCENTRATION IN ppb
 -  APPROXIMATE EXTENT OF VOC IMPACTS BASED ON PID AND ANALYTICAL RESULTS

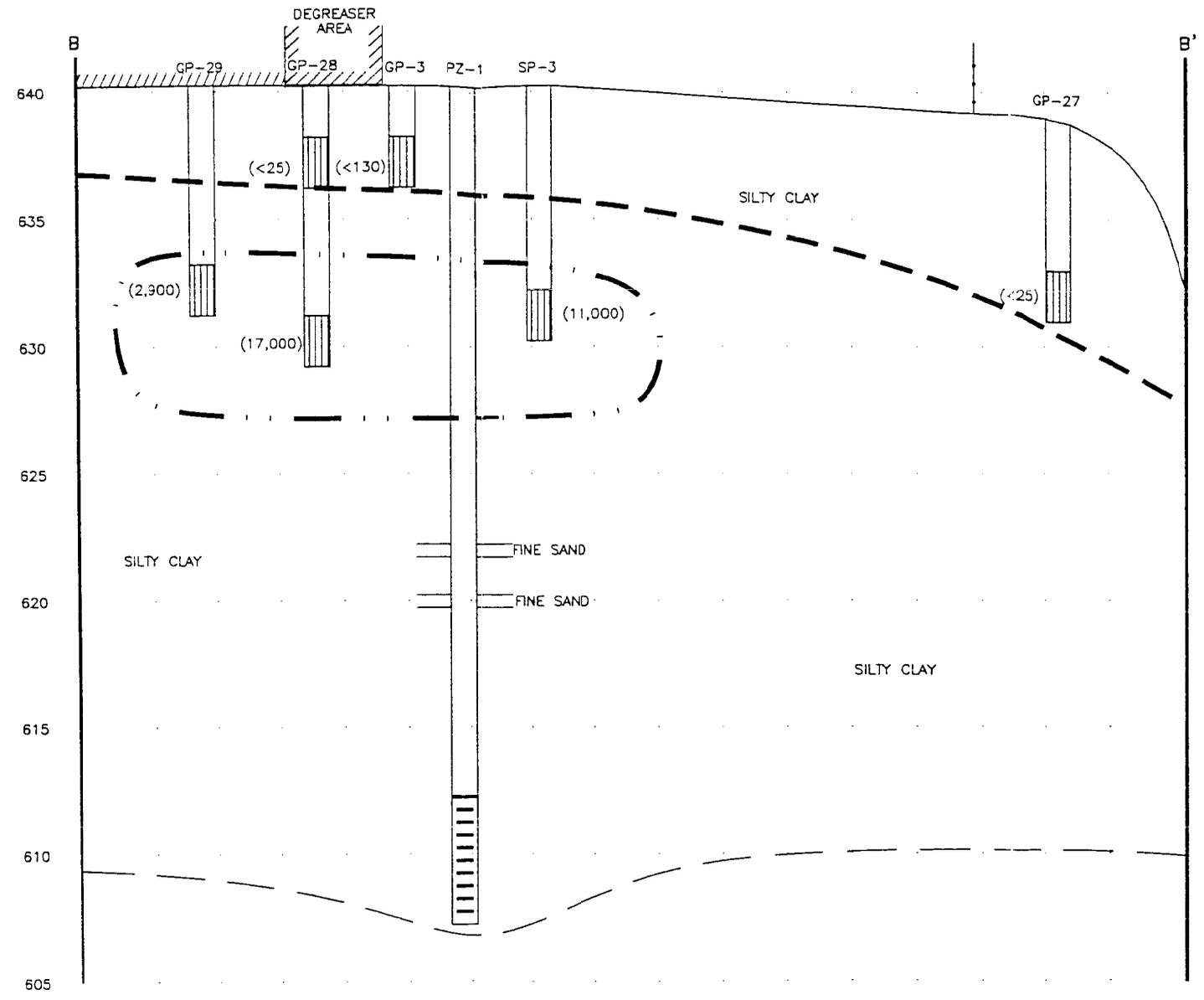
PLAN VIEW



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ELEVATION IN FEET ABOVE MSL



SCALE
HORIZONTAL: 1" = 20'
VERTICAL: 1" = 5'

| REV | DATE | DESCRIPTION OF REVISION | BY | CHKD |
|-----|------|-------------------------|----|------|
| 1 | | | | |
| 2 | | | | |
| 3 | | | | |
| 4 | | | | |
| 5 | | | | |

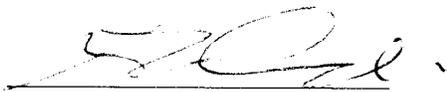
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Post Office Box 90
Pewaukee, Wisconsin 53072-0090

ANDIS COMPANY SITE
RACINE, WISCONSIN

**SOIL TCE DISTRIBUTION
CROSS-SECTION B-B'**

I MATTHEW L ANDIS, Responsible Party (RP) for petroleum clean-up at Andis Company Site in Racine, Wisconsin, do hereby certify that to the best of my knowledge the legal descriptions included for the Andis Company property (Parcel Number R18788001) are complete and accurate.

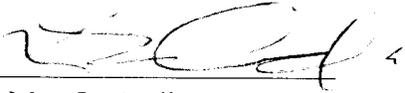


Mr. Matt L. Andis

12.2.02

Date

I MATTHEW L. ANDIS, Responsible Party (RP) for petroleum clean-up at Andis Company Site in Racine, Wisconsin, do hereby certify that to the best of my knowledge the legal descriptions included for the Angel Lithographing Company property (Parcel Number 19105) are complete and accurate.



Mr. Matt L. Andis

12.2.02

Date



1800 Renaissance Blvd., P.O. Box 085005, Racine, Wisconsin 53408-5005 U.S.A.

- Phone: 1-262-884-2600
- Toll Free: 1-800-558-9441
- Fax: 1-262-884-1100
- Web Page: <http://www.andis.com>

November 18, 2002

Mr. Richard T. Angel
Angel Lithographing
1800 Layard Avenue
Racine, Wisconsin 53403

Re: GIS Registry

Dear Mr. Angel:

I am writing to inform you that your property has groundwater contamination that exceeds the Wisconsin Administrative Code chapter NR 140 enforcement standards. This contamination originated from the Andis Company and has migrated onto your property. According to the Wisconsin Department of Natural Resources (WDNR) regulations, all properties impacted by groundwater contamination must be registered on the WDNR GIS database. If you do not want your property listed on the GIS database, you have 30 days from the receipt of this letter to provide the WDNR with a technical response as to why your property should not be placed on the database. Enclosed is the WDNR notification that is required to be sent to property owners with groundwater contamination exceeding NR 140 enforcement standards.

If you have any questions, please do not hesitate to contact me at (414) 884-2600, my environmental consultant, Mr. Jay Diebold at Envirogen (262) 549-6898 extension 424, or Mr. Scott Ferguson of the Wisconsin Department of Commerce (COMM) at (414) 263-8685.

Sincerely,

A handwritten signature in black ink, appearing to read "Matt L. Andis".

Matt L. Andis, President
Andis Company

enclosure

SENDER: COMPLETE THIS SECTION

COMPLETE THIS SECTION ON DELIVERY

- Complete items 1, 2, and 3. Also complete item 4 if Restricted Delivery is desired.
- Print your name and address on the reverse so that we can return the card to you.
- Attach this card to the back of the mailpiece, or on the front if space permits.

| | |
|--|------------------------------------|
| A. Received by (Please Print Clearly) <i>Randy Sykes</i> | B. Date of Delivery <i>12-4</i> |
| C. Signature <i>X Randy Sykes</i> | |
| <input type="checkbox"/> Agent | <input type="checkbox"/> Address |
| D. Is delivery address different from item 1? <input type="checkbox"/> Yes | |
| If YES, enter delivery address below: <input type="checkbox"/> No | |

1. Article Addressed to:

*RICHARD T. ANGEL
ANGEL LITHOGRAPHING
1800 LAYARD AVE
RACINE, WI 53404*

3. Service Type

| | |
|--|--|
| <input checked="" type="checkbox"/> Certified Mail | <input type="checkbox"/> Express Mail |
| <input type="checkbox"/> Registered | <input checked="" type="checkbox"/> Return Receipt for Merchandise |
| <input type="checkbox"/> Insured Mail | <input type="checkbox"/> C.O.D. |

4. Restricted Delivery? (Extra Fee) Yes

2. Article Number (Copy from service label)

7000 0600 0023 9578 5541

PS Form 3811, July 1999

Domestic Return Receipt

102595-00-M-095

+

(262) 549-6938

*12.6.02
TO: Tereie M Bilos
From Matt L Andia (Andis Company)*